

Safe Operations and Closure of Coal Mines Taskforce

Alicja Krzemień





ALICJA KRZEMIEŃ

Who am I? Where do I work?

Professor, Central Mining Institute (GIG), Katowice, Poland

Department of Extraction Technologies, Rockburst and Risk Assessment at GIG

A specialist in risk assessment and Occupational Health and Safety in mines. The EURACOAL's Technical Research Committee Chair and a member of the European Commission's advisory group for coal (CAG). A lecturer in Risk Management at the University of Oviedo (Spain).



European R&D projects related to:

- leveraging the competitive advantages of end-of-life underground coal mines;
- management of environmental risks during and after mine closure;
- recovery of degraded and transformed ecosystems in coal mining-affected areas.







TWO IDEAS ON POTENTIAL SCOPE AND ACTIVITIES OF THE SAFE OPERATIONS AND CLOSURE OF COAL MINES TASKFORCE



Synergistic POTENTIALS of end-of-life coal mines and coal-fired power plants, along with closely related neighbouring industries: update and re-adoption of territorial just transition plans.

EU Research Fund for Coal and Steel (RFCS) Grant Agreement No 101034042

www.potentialsproject.eu



Leveraging the competitive advantages of end-oflife underground coal mines to maximise the creation of green and quality jobs.

EU Research Fund for Coal and Steel (RFCS) Grant Agreement No 101057789

www.greenjobsproject.eu







It focuses on taking advantage of the joint potential of end-of-life coal mines and coal-fired power plants to stimulate new economic activities and develop jobs in Coal Regions in Transition.

It identifies and assess opportunities by means of a prospective analysis, enabling to develop business models that rely on renewable energy, on the circular economy or scale energy storage, guaranteeing a sustainable and combined use of assets and resources.

ACTIONS

N°	Short label	Long label				
1	Virtual	Virtual power plant				
2	Hydrogen	Green hydrogen plant				
3	Ecopark	Eco-industrial park				
4	Tourist	Cultural heritage and sports/recreation areas				
5	FloatingPV	Floating PV panels at flooded open-pit coal mines				
6	Pumping	Pumped hydroelectric storage at former open-pit coal mines				
7	Fisheries	Fisheries in flooded open-pit coal mines	Fisheries in flooded open-pit coal mines			
8	CCGT	Combined-cycle gas turbine (CCGT) power plant powere	ed by na	atural ga		
9	Minegas	Mine gas utilization for gas-powered CHP power units				
10	Nuclear	Small modular reactors (SMRs)	N°	Short		
11	Biofuels	Biofuels combustion energy plant 1 Batter				
12	Moltensalt	Molten salt plant 2 Waste				
13	Agrophotovoltaics	Agrophotovoltaics at former open-pit coal mine areas				

MICRO-ACTIONS

-[N°	Short label	Long label
-[1	Batteries	Ancillary services provided by batteries
-[2	Wasteheaps	Recovery of resources from coal mining waste heaps
-[3	Methane	Usage of methane from degasification units in closed coal mines
-[4	Water	Circular mining technologies for pumped water material recovery
	5	Forest	Forest restoration at former open-pit coal mines
	6	Information	Large-scale IT infrastructure - power plant
	7	Geothermal	Geothermal energy
	8	Gravitricity	Storage of energy in the form of potential energy using weights
.[9	Dense fluids	Storage of energy using dense fluids.
	10	Hydropumping	storage energy in the closed coal mine shafts
Ľ			





CRITERIA

CRITERIA	DEFINITION
C1 EnerSec	Energy security
C2 Greenin	Renewable resources (greening)
C3 Cost	Low investment barriers
C4 Benef	Benefits
C5 RegDev	Regional development
C6 Envirom	Environment
C7 Job	Job creation

EUROPEAN GREEN DEAL POLICIES

POLICY	DEFINITION
Climate	No net emissions of greenhouse gases by 2050
Growth	Economic growth decoupled from resource use
People	No person and no place left behind





POTENTIALS Project - ACTIONS



First, using MULTIPOL program (Multicriteria and policy), the scoring of actions with respect to criteria from 0 to 20 is made.

Consensus values Actions short CM1 CM₂ CM₃ CM4 CM5 CM6 CM7 MULTIPOL Criteria Actions lahel Rene wable Re gional Low investment Renefits **Environment** Energy security resources Job creation barriers development 10 20 10 10 15 3 A1 VIRTUAL Virtual power plant 5 15 20 5 20 20 Green hydrogen plant 4 A2 H2 10 15 10 5 17 15 20 Eco-industrial park A3 ECOPARK 5 5 **A4** 5 10 5 15 20 Cultural heritage and sports/recreation areas using green energy A4 TOURIST **A5** 10 15 8 10 15 10 Floating PV panels at flooded open-pit coal mines. A5 PANELS 20 20 10 15 5 **A6** Pumped hydroelectric storage (PHS) at former open-pit coal mines 10 A6 PHS **A7** 5 12 10 10 8 1 10 Fisheries in flooded open-pit coal mines A7 FISHES 15 10 13 5 10 10 Combined Cycle Gas Turbines (CCGT) plant. Open Cycle Gas Turbines (OCGT) A8 C/O CGT 15 2 Α9 Mine gas utilization for gas-powered CHP power units A9 MINEGAS 0 15 10 A10 20 3 2 10 20 18 15 Small modular reactors (SMRs) A10 SMR **A11** 15 15 15 10 12 15 10 Biofuels processing energy plant A11 BIOFUE A12 20 20 16 10 10 15 5 Molten salt plant A12 SALT 8 15 20 8 10 10 15 Agrophotovoltaics (APV) at former open-pit coal mine areas A13 APV

Second, matrix values corresponding to policy evaluation with respect to the criteria are assigned. As this concerns the set of criteria weights, the row sum must always equal 100.

Do	lisios Critorio	CM1	CM2	CM3	CM4	CM5	CM6	CM7	SUM
Policies Criteria		Energysecurity	Renewable resources (greening)	Investment cost	Benefits	Regional development	Environment	Job creation	SUM
P1	Climate (No net emissions of greenhouse gases by 2050)	40	20	10	0	0	30	0	100
P2	Growth (Economic growth decoulped from fossils resources use)	20	10	25	10	10	5	20	100
Р3	People (No person and no place left behind)	15	0	15	0	20	10	40	100

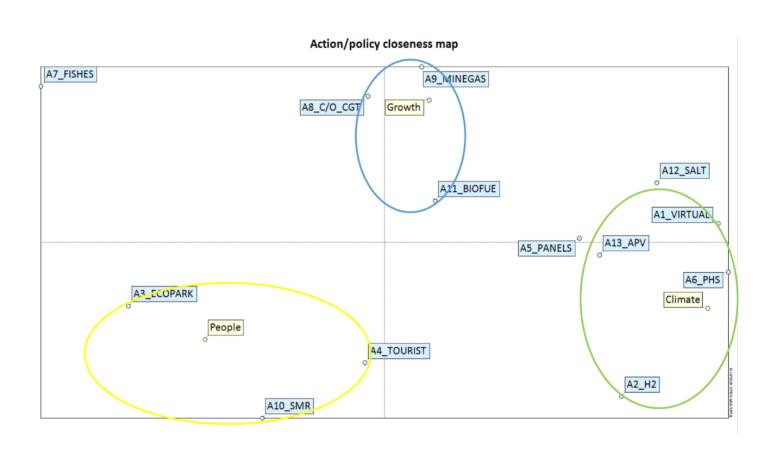


POTENTIALS Project - ACTIONS



Evaluation of actions related to policies and actions/policies closeness map.

		POLICIES			
ACTIONS	P1: Climate	P2: Growth	P3: People	Mean	Standard deviation
1:A1_VIRTUAL	13,3	9,4	7,4	10	2,5
2:A2_H2	16,4	10,5	10,9	12,6	2,7
3:A3_ECOPARK	12,5	12,9	15,9	13,8	1,5
4 : A4_TOURIST	10	8	9,2	9,1	0,8
5: A5_PANELS	12,5	9,6	8,5	10,2	1,7
6:A6_PHS	17,2	11,5	9,6	12,8	3,2
7:A7_FISHES	5,6	7,8	8,1	7,2	1,1
8:A8_C/O_CGT	10,8	11	9,7	10,5	0,6
9:A9_MINEGAS	6,4	6,4	5,3	6	0,5
10 : A10_SMR	14,2	11,7	15,1	13,7	1,4
11 : A11_BIOFUE	15	13,2	12,4	13,5	1,1
12 : A12_SALT	18,1	13,8	10,9	14,2	3
13 : A13_APV	15,3	11,4	10,1	12,3	2,2







POTENTIALS Project – micro-ACTIONS



First, using MULTIPOL program (Multicriteria and policy), the scoring of micro-actions with respect to criteria from 0 to 20 is made.

Second, matrix values corresponding to policy evaluation with respect to the criteria are assigned. As this concerns the set of criteria weights, the row sum must always equal 100.

						Con	sensus va	lues						
$ _{\mathcal{N}}$	Micro-	cro-actions Criteria	Micro-actions	CM1	CM2	CM3	CM4	CM5	CM6	CM7				
,			short label	Energy security	Renewable resources (greening)	Low investment barriers	Benefits	Regional development	Environment	Job creation				
	1	Ancillary services provided by batteries	AM1_BATT	20	20	15	8	2	1	0				
	2	Circular mining technologies based on waste heap materials recovery	AM2_HEAPS	0	0	10	10	10	16	5				
	3	Usage of methane from degasification units on closed coal mines	AM3_C2H4	5	5	10	10	10	15	5				
	4	Circular mining technologies for pumped water material recovery	AM4_WATER	0	10	10	3	7	15	5				
	5	Forest restoration at former open-pit coal mines	AM5_FOREST	0	0	15	10	5	20	5				
	6	Large scale IT infrastructure - power plant	AM6_IT	0	5	15	15	0	5	0				
	7	Geothermal energy	AM7_THERMA	20	20	16	10	15	20	5				
	8	Gravitricity	AM8_GRAVIT	15	15	2	5	10	10	5				
	9	Dense fluids	AM9_FLUIDS	20	20	5	10	5	20	5				
	10	Underground hydropumping	AM10_HPUMP	20	20	2	10	10	20	5				

ſ	Dol	icies Criteria	CM1	CM2	CM3	CM4	CM5	CM6	CM7	SUM
. L	POI	icies Criteria	Energysecurity	Renewable resources (greening)	Investment cost	Benefits	Regional development	Environment	Job creation	SOM
, [P1	Climate (No net emissions of greenhouse gases by 2050)	40	20	10	0	0	30	0	100
	P2	Growth (Economic growth decoulped from fossils resources use)	20	10	25	10	10	5	20	100
	Р3	People (No person and no place left behind)	15	0	15	0	20	10	40	100

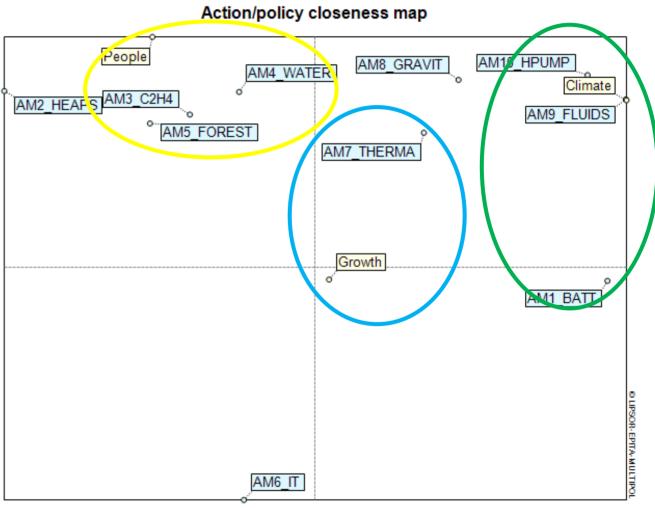


POTENTIALS Project – micro-ACTIONS



Evaluation of actions related to policies and micro-actions/policies closeness map.

]	POLICIES	5		Standard	
MICRO-ACTIONS	P1: Climate	P2: Growth	P3: People	Mean	deviation	
1: AM1_BATT	13,8	10,8	5,8	10,1	3,3	
2 : AM2_HEAPS	5,8	6,3	7,1	6,4	0,5	
3 : AM3_C2H4	8,5	7,8	7,8	8	0,3	
4 : AM4_WATER	7,5	6,2	6,4	6,7	0,6	
5 : AM5_FOREST	7,5	7,2	7,2	7,3	0,1	
6 : AM6_IT	4	6	2,8	4,2	1,3	
7 : AM7_THERMA	19,6	14,5	12,4	15,5	3	
8 : AM8_GRAVIT	12,2	8	7,6	9,2	2,1	
9 : AM9_FLUIDS	18,5	10,8	8,8	12,7	4,2	
10 : AM10_HPUMP	18,2	10,5	9,3	12,7	3,9	







Evaluation of actions and micro-actions related to policies.

		POLICIES				
ACTIONS	P1: Climate	P2: Growth	P3: People	Mean	Standard deviation	
1:A1_VIRTUAL	13,3	9,4	7,4	10	2,5	
2 : A2_H2	16,4	10,5	10,9	12,6	2,7	
3:A3_ECOPARK	12,5	12,9	15,9	13,8	1,5	
4 : A4_TOURIST	10	8	9,2	9,1	0,8	
5 : A5_PANELS	12,5	9,6	8,5	10,2	1,7	
6 : A6_PHS	17,2	11,5	9,6	12,8	3,2	
7 : A7_FISHES	5,6	7,8	8,1	7,2	1,1	
8 : A8_C/O_CGT	10,8	11	9,7	10,5	0,6	
9 : A9_MINEGAS	6,4	6,4	5,3	6	0,5	
10 : A10_SMR	14,2	11,7	15,1	13,7	1,4	
11 : A11_BIOFUE	15	13,2	12,4	13,5	1,1	
12 : A12_SALT	18,1	13,8	10,9	14,2	3	
13 : A13_APV	15,3	11,4	10,1	12,3	2,2	

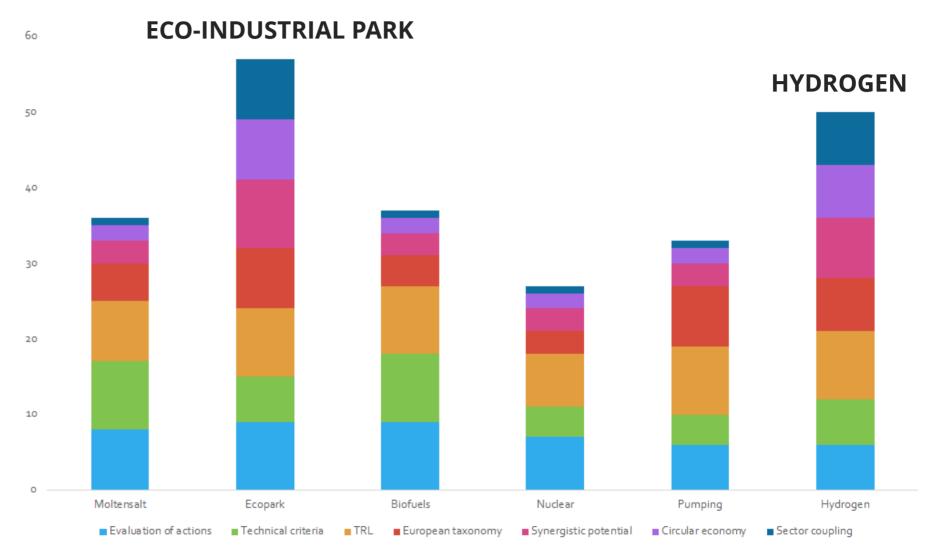
		POLICIES			
MICRO-ACTIONS	P1: Climate	P2: Growth	P3: People	Mean	Standard deviation
1 : AM1_BATT	13,8	10,8	5,8	10,1	3,3
2 : AM2_HEAPS	5,8	6,3	7,1	6,4	0,5
3 : AM3_C2H4	8,5	7,8	7,8	8	0,3
4 : AM4_WATER	7,5	6,2	6,4	6,7	0,6
5 : AM5_FOREST	7,5	7,2	7,2	7,3	0,1
6 : AM6_IT	4	6	2,8	4,2	1,3
7 : AM7_THERMA	19,6	14,5	12,4	15,5	3
8 : AM8_GRAVIT	12,2	8	7,6	9,2	2,1
9 : AM9_FLUIDS	18,5	10,8	8,8	12,7	4,2
10 : AM10_HPUMP	18,2	10,5	9,3	12,7	3,9



POTENTIALS Project - business model choice (actions)



Evaluation of actions Technical criteria **TRL European taxonomy Synergistic potential Circular economy Sector coupling**







ECO-INDUSTRIAL PARK SCENARIO

Eco-industrial parks (with virtual power plant) as an integrated alternative to be developed within coupled end-of-life coal mine sites and coal-fired power plants along with surrounding residential/industrial areas for sustainable renewable energy generation (geothermal and photovoltaic/wind), storage technologies, circular economy contributions and synergies for reducing waste and pollution by promoting short distance transport and optimising the park's material, resource, and energy flows, producing the goods needed for the industrial transition in Europe and cooperating to its achievement.

Eco-industrial parks should be based on district networks that allow multiple energy sources to be connected to various energy consumption points, helping to increase photovoltaic deployment by transforming heat and power energy customers into prosumers or customers with excess electricity from solar panels on their roofs. Eco-industrial parks should be supported by pursuing financial privileges and other benefits to boost and diversify the area's economy, attracting external investment: tax exemptions for industries, access to preferential credits from National authorities, European Investment Bank, and others.

POTENTIALS Project - business model choice (micro-actions)



Evaluation of actions

Technical criteria

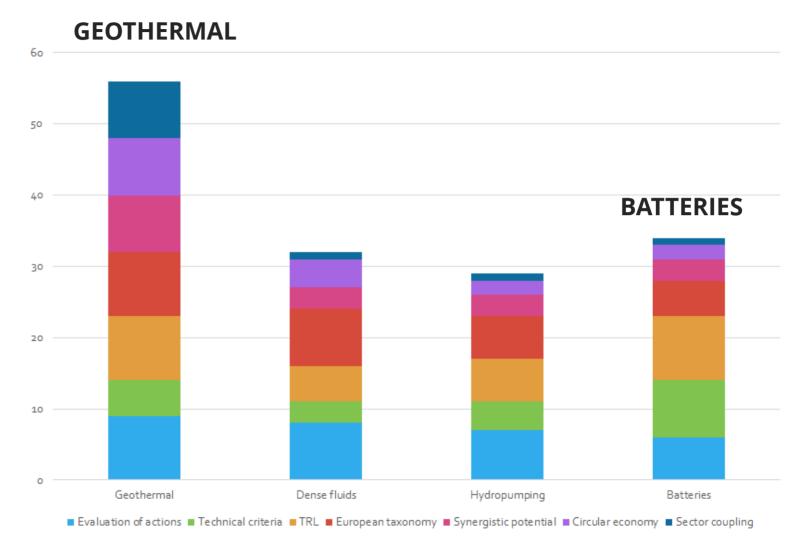
TRL

European taxonomy

Synergistic potential

Circular economy

Sector coupling





SCENARIO (MULTI-ACTION)

Eco-industrial park (with virtual power plant)



Green H₂ plant

Molten salt plant

Batteries

Biofuels production

Biofuels combustion

			Eco-industrial	park (with virtual	power plant) +	
Nº	Direct result indicators	Green H ₂ plant	Molten salt plant	Batteries	Biofuels (production)	Biofuels (combustion)
1	Full-Time Employment creation	3,8	3,2	1,6	4,4	3,6
2	Full-Time new researchers	3	1,8	1,4	3	2
3	Companies introducing process/product innovations	4,2	2	2,5	3,4	2,4
4	Patent applications submitted to EPO	3	2,4	2,4	3	1,8
5	Energy users connected to smart grids	3,6	3,8	3,8	1,6	2,4
6	The capacity of renewable energy production installed and connected to the network	3,6	4,2	3,6	2,2	3,4
7	Energy efficiency (support for the smart grid)	1,8	3,6	4	1,8	3,4
8	Estimated low GHG emissions (tons of CO ₂ equivalent) during the lifetime of the technology	4,6	4,2	3,6	2,2	1,6
9	"Tons" of recycled waste (more waste produced, lower value)	4	3	1	2,6	1,2
10	Space required to develop the option (more space, lower value)	2,4	3,125	4,2	2,2	2,2
11	Improvement of quality of offered services within the eco-industrial park	4	3	2,8	3,4	3,8
12	Benefits/return on investments (CAPEX and OPEX are considered)	3,2	2,8	3	3,2	3,7
13	Potential to stimulate other business activities	4,7	2,3	2,8	4	3
14	Energy security degree (independence)	> 4	3,6	4	4,4	4,6
15	Reduction of environmental impact - LCA (higher impact produced, lower value)	4,75	4,25	3,25	2,5	2
16	Environmental impact at the place of operation (higher impact, lower value)	4,2	3,8	4	2,4	1,4
17	Increased competitiveness of the region	4,4	2,8	2,4	4,4	4
	SUM	63,25	53,875	50,35	50,7	46,5

GreenJOBS Project

Bobrek-Piekary Coal Mine, POLAND





Aller-Barredo-Figaredo, SPAIN



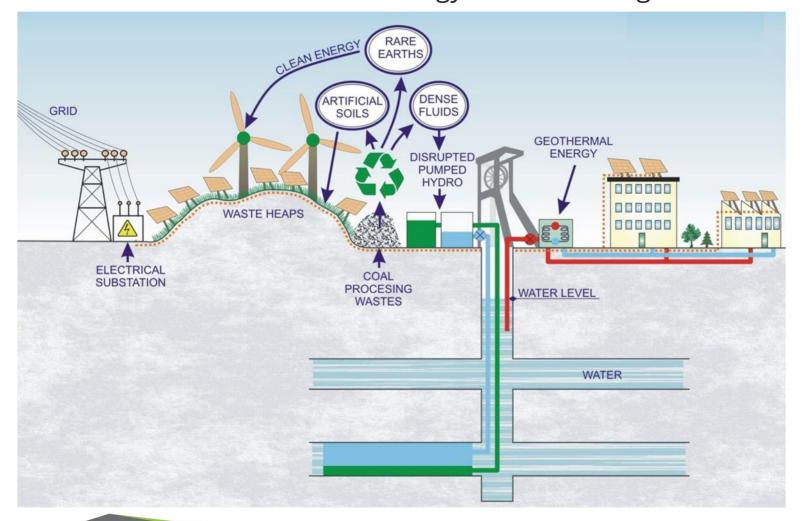
Premogovnik Velenje, SLOVENIA



GreenJOBS Project



Business model 1: Virtual Power Plant where energy is sold to the grid.

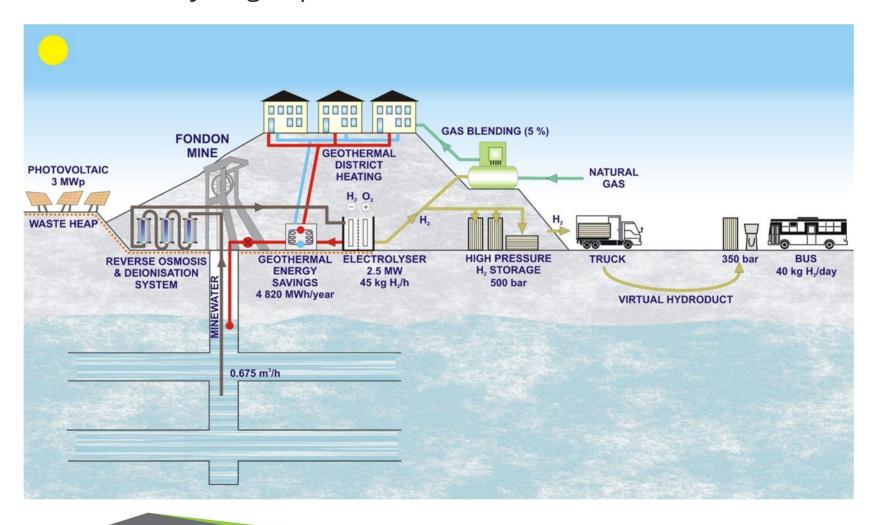




GreenJOBS Project



Business model 2: Green hydrogen plant.





POTENTIAL SCOPE AND ACTIVITIES OF TASK FORCE ON SAFE OPERATIONS AND CLOSURE OF COAL MINES

- 1. How could the results change when applying specific criteria and policies corresponding to different non-European countries?
- 2. How to adapt the business models based on renewable energy to different non-European countries?
- 3. Are there any alternative opportunities to develop business models that rely on renewable energy, on the circular economy or scale energy storage?
- 4. Which direct result indicators might be representative in other non-European countries?



THANK YOU FOR ATTENTION

Alicja Krzemień

Head of Laboratory of Risk Assessment and Industrial Safety

Department of Extraction Technologies, Rockburst and Risk Assessment

Plac Gwarków 1 40-166 Katowice Poland phone: +48 32 259 2556 akrzemien@gig.eu

Research Institute