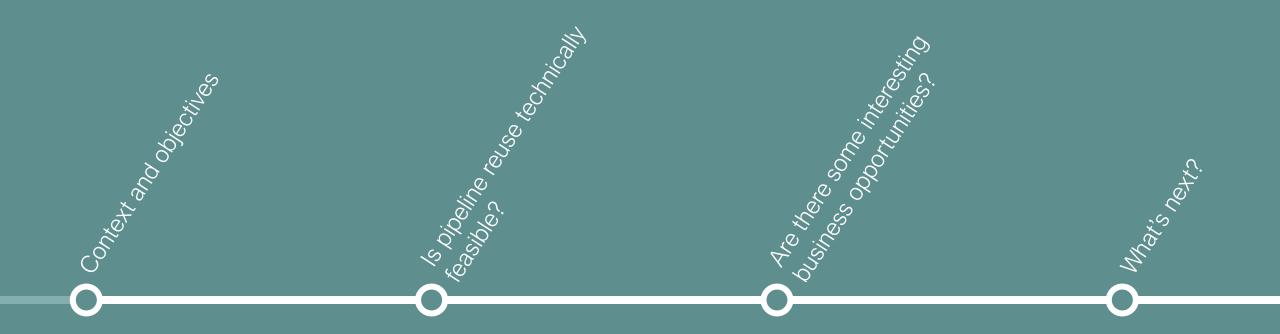


Disclaimer



- This presentation (the Presentation) was prepared by Carbon Limits AS and DNV AS at the request of the Funding Partners: International Association of Oil & Gas Producers, European Network of Transmission System Operators for Gas, Gas Infrastructure Europe and European Petroleum Refiners Association Concawe Division according to the scope and limitations set out in the Presentation.
- The Presentation was prepared for the sole purposes of assessing the technical potential at EU level for reuse of the oil and gas pipelines for CO₂ and H₂ transport, confirming the economic interest of reuse and highlighting the potential remaining technical challenges. It must not be used for any other purpose or in any other context. Carbon Limits AS and DNV AS accept no liability in the event of improper use.
- Carbon Limits AS and DNV AS accept no liability to any party other than the Funding Partners with regards to the Presentation or its contents.
- The data used for the preparation of the Presentation was provided by the Funding Partners and their Affiliates or retrieved from other sources clearly referenced in the relevant sections of the Report. Although this Report has been prepared in good faith and with the greatest care, Carbon Limits AS and DNV AS do not guarantee, expressly or implicitly, that the information it contains is accurate or complete. In addition, the findings in the Report are based on the information available during the writing of the Presentation (October 2020-June 2021). The examples featured in the report are for illustrative purposes only and do not in any way constitute a recommendation or an endorsement by Carbon Limits AS and DNV AS to invest in one of the cases cited or one of the companies mentioned. Carbon Limits AS and DNV AS accept no liability as a result of the Report and its contents being used, including any action or decision taken as a result of such use.
- Several operators have been / are assessing internally the reusability of their pipelines for H₂ and CO₂. Results from the Re-stream study should not prevail on operators' results considering the operators have access to more detailed data than the Re-stream team

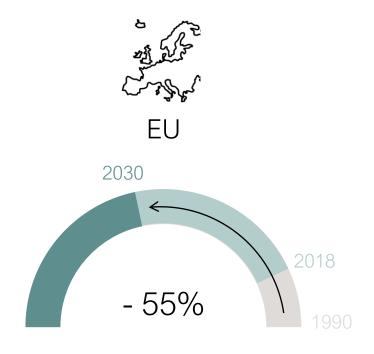






The EU has set itself ambitious GHG emission reduction targets





Climate neutrality by 2050

Achieving these targets will involve significant costs

CCS and carbon-free energy carriers based on H₂ are technologies which could significantly contribute to achieving the EU emission reductions goals.

Both solutions involve the development of investment intensive infrastructure.



To achieve the EU GHG emissions reduction goals in a cost-efficient way, how can pipeline reuse contribute?













Offshore oil /gas pipelines

Onshore gas pipelines

Onshore oil/product pipelines

65 pipeline operators participated in the study



Aims of the study



Is it technically feasible to reuse existing pipeline for 100% H₂ (blending is not a focus of the study) transport or for CO₂ (gas and dense phase) transport? – What is the potential for reuse?

If technically feasible, are there some business opportunities? What are the economic advantages?

Initial screening based on standards and recommended practices available as of the time of the study





Recommended practice DNV-RP-F104 Design and operation of carbon dioxide pipelines gives a framework for new build or requalification of existing pipelines for transport of CO₂

ISO 27913:2016 (Carbon dioxide capture, transportation and geological storage — Pipeline transportation systems)



ASME B31.12 Standard on Hydrogen Piping and Pipelines: applicable to onshore pipelines (though initially developed for short H₂ transport pipelines)

Currently no standard specific to offshore H₂ pipelines. Ongoing Joint Industry Project for the development of a recommended practice specific to the design and operation of offshore hydrogen pipelines (Phase 1 including draft guideline and initial test program to be completed in 2022)



Pipelines have different characteristics and as such might not requalify to transport all fluids in all phases



Criteria	dense	CO ₂ gas	H ₂
Material of construction	Resistance against		Hydrogen embrittlement Material hardness*
Pipeline design characteristics (Diameter, thickness, MAOP)	running ductile fracture Transport in dense phase (MAOP>80 bar)		
Internal pipeline condition			
Safety matters (fluid / locations)			
Age	\checkmark	\checkmark	\checkmark
Transport capacity		\checkmark	\checkmark



Other parameters play a key role in the possibility for reuse of a pipeline such as chemical composition, heat treatments of the material, the welding procedure specification, the way a pipeline has been operated over the years. Could not be considered at screening level.



^{*}The operators' material experts see existing standards as too conservative for high-grade steel. Related research is ongoing.

Data collection towards 65 pipeline operators

Data could be analysed for ~58,000 km pipelines (+24,200 km assessed by operators themselves as suitable for H₂ reuse)

50% total offshore pipeline length

30% onshore oil and gas pipelines length

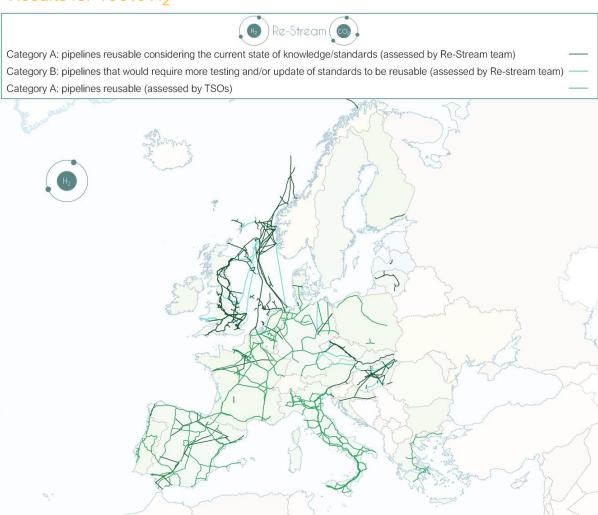


Key results of the initial screening



- CO₂ in *gaseous* phase can be transported in all onshore and offshore pipelines analysed (no showstoppers identified)
- CO₂ in *dense* phase can be transported in approx. 25% of onshore pipelines and in >50% of offshore pipelines analysed
 - Key limiting factors are the maximum allowed operating pressure of the fluid they can transport and the resistance of the material to running ductile fracture
- H₂ can be transported in >70% of onshore pipelines (remaining ones require more testing) and in most offshore pipelines analysed
 - Key limiting factor is the potential impacts of hydrogen on the pipeline material (hydrogen embrittlement)

Results for 100% H₂





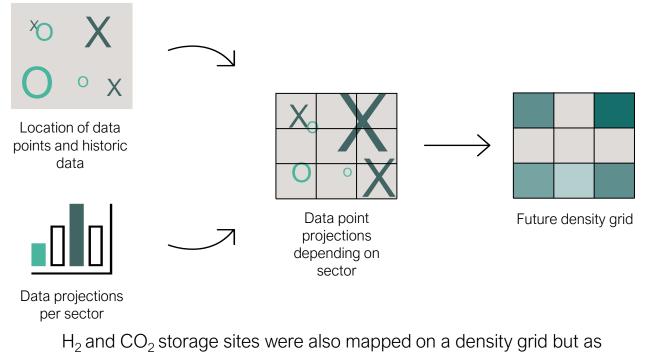
The initial screening shows that there are no obvious technical barriers to reuse oil and gas pipeline for transport of CO₂ (gas and dense phase) and 100% H₂

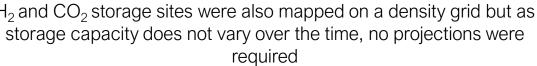
But are there some actual business opportunities?

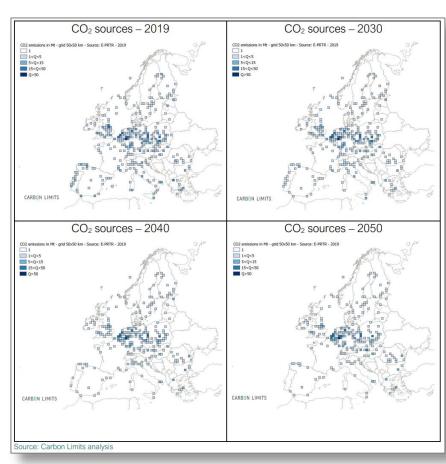
To identify business opportunities, a source (production site/storage) sink (storage / consumption) matching was carried out



Methodology for mapping and quantification over time (2030, 2040, 2050) - Applied to H₂ consumption, H₂ production and CO₂ emissions



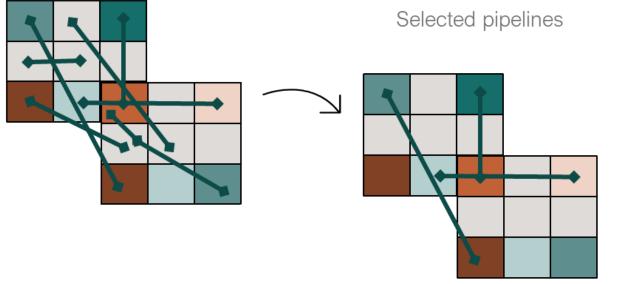




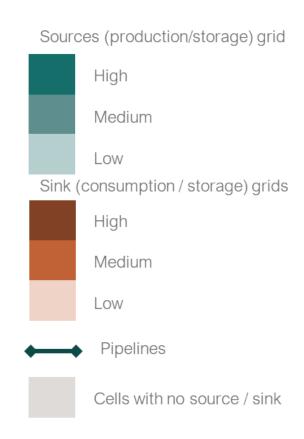
Pipelines were overlaid with potential future locations of (Re-Stream () sources and sinks



Overlay of the sources (production/storage) / sink (consumption / storage) grids + pipelines



+ Check if a sink at the same location of a source and capacity enough for the source, then no need to transport



Initial business opportunity review



Results from the source – sink matching carried out in Re-Stream

Identified opportunities	Min % existing offshore pipeline length	Min % existing onshore pipeline length
	70% - linking harbours to CO ₂ storage locations	20% - linking sources to sinks (harbours or onshore storage sites)
H ₂	2% - 25%	20% to 30%

Very likely that proportions of opportunities would grow significantly

- 1. if the automatic approach undertaken in the study would have allowed for only part of the pipelines to be reused or,
- 2. if pipeline connections, the security of supply and the benefits of an interconnected market had been considered

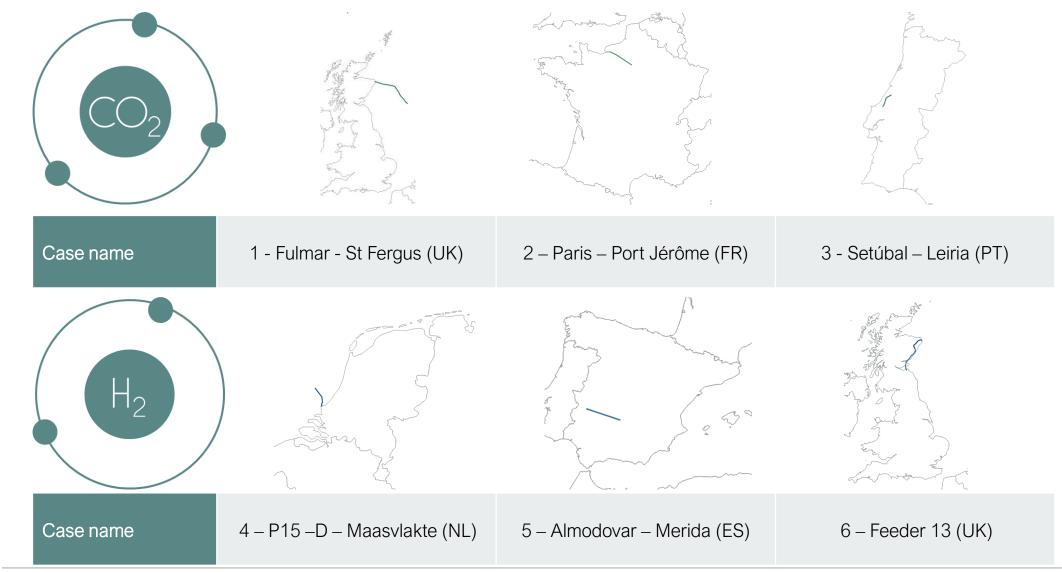


There are some obvious business opportunities for oil and gas pipeline reuse

According to the operators, the EU network is so well meshed that current infrastructures are likely to be enough to connect production with demand with only the last miles that would need to be added, and several producers connected to several consumers.

6 cases were studied in more details





The Portuguese gas network is set to be the future H2 national backbone, in accordance with the national energy policy. Any evaluation for CO2 management purposes is at this stage only for evaluation purpose.

No technical show-stoppers were identified for the case studied but actual repurposing is subject to individual tests

The economic assessment of the cases confirmed the Strong potential for cost reduction (53% to 82%) involving reuse of pipelines compared to their new build options.

Those cost reductions are of particular importance in the initial phases of development of CCS and hydrogen infrastructure and that will help achieve the EU GHG emissions reduction goals in a cost-efficient way.

Pipeline reuse could save capital expenditures > 70 billion EUR*

There is still some work to do with regards to standards (to update and make fit for purpose) and, before reuse becomes a reality, individual pipelines will have to be fully requalified.

^{*}based on identified business opportunities within the Re-Stream study only



The project team thanks the Associations and their members for their trust, their participation in and their feedbacks on the Re-stream study.

Public report available here: https://www.carbonlimits.no/project/re-stream-reuse-of-oil-and-gas-infrastructure-to-transport-hydrogen-and-co2-in-europe/