October 16th 2012
Dieter Lechner

Wooden Construction in Europe: Increasing the use of sustainable building products

Economic Commission for Europe Timber Committee Seventieth session Geneva, 16–17 October 2012

Dieter Lechner

Association of the Austrian Wood Industries
Coordinator Building with wood
Chairman CEI Bois WG Construction



Timber in Construction

Status:

- Residential buildings
- Large span constructions







Garden settlement »Am Hofgartel«

Address

Am Hofgartel / Paulasgasse 1110 Wien

Design

Geiswinkler & Geiswinkler – Architekten

Building Owner

Neues Leben

Timber construction company

Speiser GesmbH, Schweinern

Completion

2003

Photographer

Manfred Seidl

Comment:

The use of industrial prefabricated light-weight wooden exterior walls as secondary construction material on a reinforced concrete skeleton is seen positive economically and with respect to building physics. The composite construction especially in urban regions is seen trend-setting.

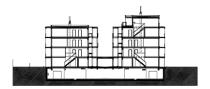
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multistorey residential building Spöttlgasse

Address

Spöttlgasse

1210 Wien

Design

Hubert Riess

Building Owner

Sozialbau AG

Timber construction company

Kulmer Holzbau, Pischelsdorf

Completion

10/2005

Photographer

proHolz Austria

Comment:

The first part of a multistorey residential building (4 floors) on a massive ground floor in Vienna fascinates with its astonishing courageous and progressive approach. The designer has succeeded in convincing the building owner as well as the representatives of the city of Vienna of the feasibility of a multistorey residential building recognising the legal requirements.







Passive House "Kammelweg" Multistorey residential building

Address

Kammelweg 1210 Wien

Design

Prof. H. Kaufmann & Johannes Kaufmann **Building owner** Arge Schertler/Mischek

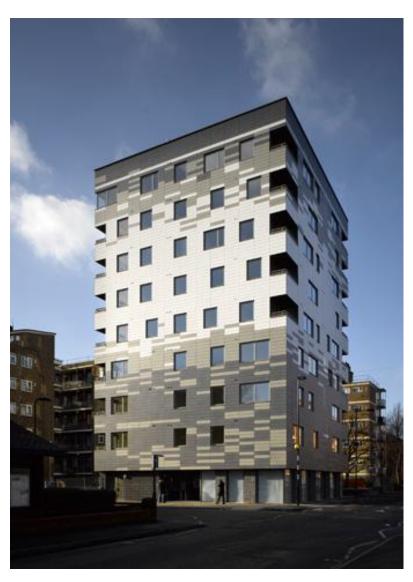
Structure: reinforced concrete Exterior walls: prefabricated timber elements integrated into the building

shell

Height: 7 floors

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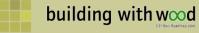




Murray Grove, London

- 9 storey residential building
- Made of cross-laminated timber elements
- Carbon sink: 188 tons of CO2 stored in structures
- Comparison: Similar concrete building would have caused 124 tons of CO2 emissions

Fast: erecting the structural frame took only 27 days with a team of 4 professionals



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Bridport House, London, UK

- 8 storey residential scheme
- Made of cross-laminated timber elements
- Carbon sink: 1152 tons of CO2 stored in the timber structure
- Carbon avoided by not using concrete structure: 892 tons of CO2

- Construction time 10 weeks
- Comparison to traditional concrete construction 21 weeks



Trends in residential buildings

- in principle trend towards four floors or more
- More combined constructions with non load bearing timber walls up to 22 m and higher
- But also load bearing structure in timber
- Low energy buildings
- Passive houses
- Increasing prefabrication of timber elements
- CO2 sink
- Wellbeing and ecological aspects



Trends in residential buildings – fire performance

Country	Without measure	With measure	Necessary measure						
Austria	11 m alignment level, 4 storeys	Exceptions possible, open	Attestation of similar safety level						
Germany	7 m alignment level	13 m alignment level	Capsuled construction						
Switzerland	6 storeys	Up to high rise building level	Non combustible facades or futher measures						
Finland	9 m, 2 storeys	26 m, 8 storeys	Non combustable coverings, Sprinklers						
England & Wales	7 storeys for timber fram otherwise no limitations	Sprinklers, fire compartmentation							



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Unicomm - Logistic center in Dueville, Italy

- 3.300 m3 Glulam
- 36.000 m² ground floor
- in 4 months constructed and finalised

Comment:

This construction shows that even large projects can be completed easily and on time also with todays existing production capacities and appropriate engineering.

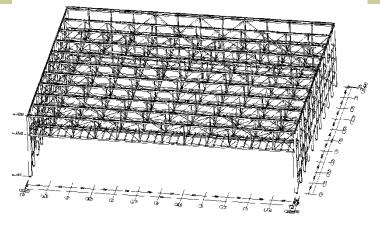
The need of a resistance to fire of 90 minutes was one of the most important advantages of timber.





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Building owner
VIA Flughafen Wien AG
architect/engineer
Holzbauer und Partner Architekten und ZT
Ges.m.b.H.



VIP Hangar, VIA Vienna

- 75 m free span
- 20 m height
- 550 m³ Glulam
- about 1850 to reduction in CO₂ due to "timber instead of steel"
- •Area 75 x 60 m

Comment:

This Hangar for airplanes during the EU presidency shows that was originally designed as a steel construction was constructed in timber without major changements. At first glance there is no difference with regard to the slenderness of the construction. The easy fulfilment of the needs of resistance to fire and the possibility to ignore the deformations due to temperature (characteristic of steel constructions) had been advantages of the timber construction.





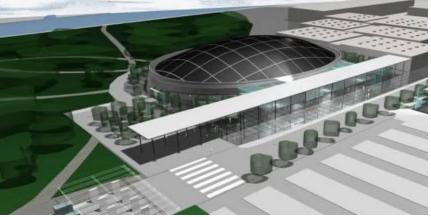
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Design/engineeringKSP Engel & Zimmermann

Salzburg Arena

- 81 m free span
- length 107 m
- height 26 m
- 7.500 kg max. load
- Area 11.000 m²

Comment:

This hall for events is very special with regard to its universal possibilities. With about 6.800 seats is offers a suitable location for sporting events and concerts with pretentious needs particular about acoustics. Given the engineering concept it is allowed to fix a stagecraft up to 205 to (=2050kN) on the load bearing structure additional to an already increased snowload





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Advertising chair XXXLutz, Nuremberg (Germany) world record - highest chair on earth!

With an height of 25 m this chair exceeds to so far highest chair in Washington D.C./USA, by 8,75 m. To guarantee a long period of utilisation, a roofing foil is affixed on the surface.

Building owner

NH-Immobilien GmbH

Engineering

kw-holz

Requat & Reinthaller & Partner

architect:

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Erdberger Steg

• Free span: 85 m

• assembled in one weekend

Comment:

It is always a challenge for engineers to succeed in designing timber constructions in an economically competitive way. Especially this is applicable to bridges. A need of timber bridges is seen in a special constructive timber protection in order to fulfill the desire of longlasting constructions at low costs in repair and maintenance. The assembly in-situ was only allowed on one weekend what is seen as a big plus for timber. This bridge was awarded at the last WIENWOOD in this respect.

Building owner

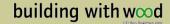
Stadt Wien, MA 29 Brücken- und Grundbau

Design/engineering

Zeininger Architekten

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Building owner Stadtverwaltung Erfurt architect/engineer Planungsgemeinschaft Pohl & Deyle

Speed skating arena Erfurt

- 13.000 m² area
- 1.600 m3 Glulam
- 80 m free span
- length 186 m
- height 17 m

Comment:

The later roofing of an already existing speed skating arena was a big challenge for the engineers, especially with regard to the assembly insitu of the large span structure. The successful completion has clearly shown that more and better skills in engineering and statics are needed in timber constructions in order to be able to enter a new field of activities. Copyright by WIEHAG



Level 3

Span

< 500 m



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Residential

facilities

16

Trends in large span constructions

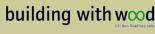
- Innovative products and tools deserve innovative knowledge (screws, joints, glued in steel members)
- Size of constructions has steadily increased during last years

Dimensions: Internal forces | I lea of

Levei i	< 5m	6x12cm 16x60cm	[kN, kNm]	timber 80 m ³	buildings, offices
			200		
Level 2	Span	12x32cm	600	800m³	Multipurpose

centers, $< 50 \, \text{m}$ 24x240cm 2.000 industrial

buildings 120x80cm 6.000 $8.000 \, \text{m}^3$ **Exhibition** halls, 80x300cm 20.000 **Sporting**



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Basic Needs of the Construction Market

- safety and reliability of the material
 - raw material
 - > products
- competitiveness
 - > competitors: concrete, bricks and steel
- > slim, understandable, userfriendly technical framework
 - Standards and Codes (e.g.: Eurocodes)
 - > supporting tools (EDV)
- Competence (Training and Education)
 - > Architects, Designers and Engineers
 - > Engineering companies, builders
- Information
 - Lobbying, PR and Marketing



Sector Structure

CONSTRUCTION M A R K E T

Solutions

roofs, walls, ceilings

Carpenters; Timber Engineering Companies

Components

Glulam, KVH, CLT

Sawmilling; Woodworking Industries

Primary Wood Industry

Sawn timber; Panel products; Plywood

Forestry

Forestry Sector

Value Chain



Characteristics of sector structure

- > Only SME's (carpenters) at top of the value chain
 - > act locally
 - > lack of ressources: money, people, power
 - > lack of critical mass to influence policy makers
- Lack of knowledge and understanding downstream (sawmillers, forest owners, panel industry)
 - about construction market
 - about technical needs of construction market



Brief SWOT-Analyis

Strengths	Weaknesses
PrefabricationSpeedSustainability	Error rate in detailsFire protectionDurability
Opportunities •Ecological buildings •Building systems	Threats •Other systems with the same potential

Why timber is used in construction

- Sustainable building material
- Contributes to climate
- Can reduce CO₂
- 1 m³ timber stores 0.9 t CO₂



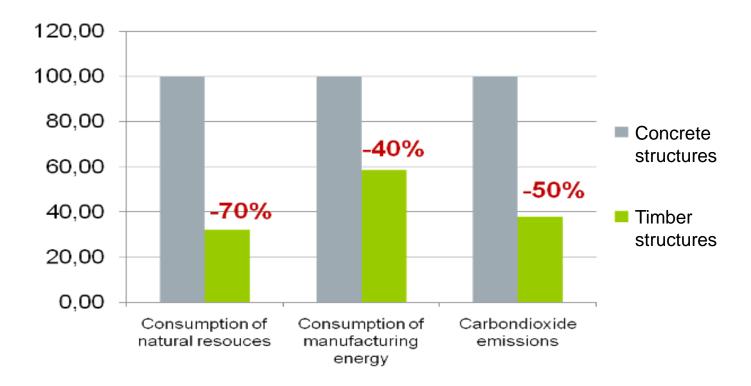
The ecological footprint of the construction sector is huge and will increase in future



- The construction sector consumes half of the raw materials and produces 40 % of waste (EU R&D project RELIEF 2003).
- Most of the raw materials are not renewable
- The construction sector will further increase worldwide:
 - Increase of population
 - People move into towns
 - Increase of social life
- Non renewable resources will decrease

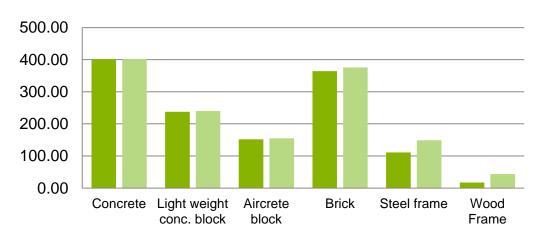
Comparision

 If European homes were built out of wood instead of concrete, the environmental load caused by housing construction would reduce substantially

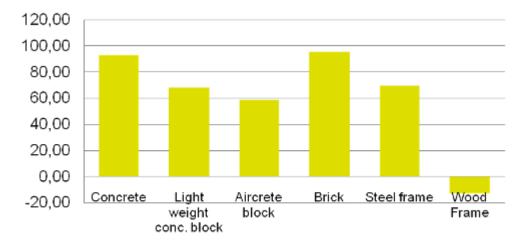




The environmental impact of timber structures



- Consumption of the non-renewable natural recources (kg/m2)
- Total consumption of the natural recources (kg/m2)



- Timber structures can be built by using less natural resources than other structures.
- Timber houses/construction store CO2.
- Timber has low embodied energy.

CO2 -emissions (kg/m2)



Importance of building materials

Building materials used in housing in Germany (2008; relation to built m³)

Building materials used in non-housing in Germany (2008; relation to built m³)



- Concrete is still the most dominating building material
- Bricks are mainly used in housing
- The percentage of timber used in constrcution is still on a low level, although there had been many advertising campaigns
- Chance for timber in the future

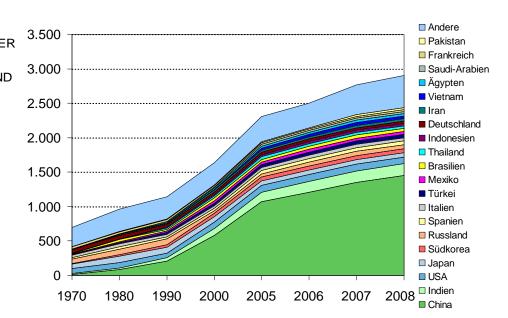


Actual use of materials

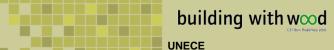
Steel (Mio. t/year)

900 ■ MITTLERER **OSTEN** 800 **■** RUSSLAND 700 Millionen Tonner 600 ■ CHINA 500 JAPAN 400 300 **USA** 200 ■ EU-27 100

Concrete (Mio. t/year)



Source: Jaakko Pöyry





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- The construction market offers the biggest potential for the enhanced use of wood and is the main driver for growing the markets for wood-based products.
- Wood in construction is competing against well established materials like concrete, steel and brick. Those materials are challenging wood as a building material in the fields of safety, reliability and also sustainability.
- A new knowledge base is necessary to improve the competitiveness of the industry and remove barriers and limitations for building with wood.



Building With Wood (BWW)

Vision

 "Wood and wood products to become one of the leading materials in construction and interior solutions in terms of value by 2010"

Mission

 "The industry takes the lead to promote wood as a sustainable building material by establishing a new European framework for the use of wood for mass market development and for high standard engineered and architectural solutions."

Objectives

 "Double the market share of wood and wood products in terms of value in construction in Europe by 2010"





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- BWW is aimed at the improvement of the legal and technical framework for timber construction in Europe (eg standards and Eurocodes) to support the competitiveness of the industry. The industry itself takes the responsibility to steer and lead this process.
- BWW prepares and supports research projects to create new knowledge as a new scientific basis for the standardisation process, for new advanced applications and for training and education.
 BWW provides a platform to address third party money (eg.: FP7; WoodWisdomNet)
- BWW is focused to facilitate the access to "building with wood" (user-friendliness) for the important target groups (architects, engineers, authorities, investors....) by providing knowledge and the necessary supporting tools.

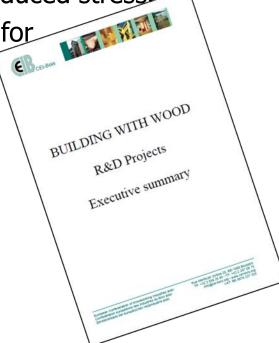


BWW R&D projects 2007 – 2010

- "FireInTimber"Fire resistance of Innovative Timber structures
- "WoodExter" Service life and performance of exterior wood above ground
- "Gradewood" Grading of timber for engineered wood products
- "Improved moisture" Improved glued wood composites modelling and mitigation of moisture-induced stresses

"Mechwood" Mechanical Characterization of Wood for

knowledge-based Timber Industry





Future program and projects (2011 –2013) - running projects

- ECO 2
- Objectives: e.g.: holistic understanding of carbon efficiency in the full life-cycle of a building, define technical potential and obstacles for the use of wood in carbon efficient construction, practical solutions for calculating and optimizing the carbon footprint of different wood construction systems

• Status: Project has started in 2010; work proceeds as expected;

The distriction of the state of																																
Sched	ule ar		2010			2011							2012												2013							
		10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4
WP	1																															
WP	2																															
WP	3																															
WP	4																															
WP	5																															
WP	6																															
WP	7																															

• **Budget:** € 1.910.175,-- (for three years)

Project leader: Matti Kuittinen, Aalto University



2. Expected outcome

LCA proposal for the wood-working sector.

Reference carbon footprint calculations for wood products and wood houses.

Principles for optimising carbon footprint of wooden products and houses in R&D and design phase.

Reference structure types for carbon efficient and moisture safe wood construction.

A guidebook for design, development and assessment of carbon efficient wooden houses.



Future program and projects (2011 -2013) - running projects

MechWood II

• **Objectives**: e.g.: Deepening and broadening of knowledge base, effects of long-term loading, studying and modeling the drying behavior in order to optimize drying schedules, evaluating the effects of fatigue loading and dynamic loading, dissemination and transformation as implementing additional features of the material models in commercial static software

• Status: Project has started in 2011

• **Budget:** € 1.200.000,-- (for three years)

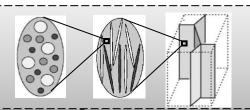
• Project Leader: Prof. Josef Eberhardsteiner, TU Vienna



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MechWood 2 concept

Micromechanical model (from MechWood)



Material properties depending on microstructure



Wood products

Glued laminted timber (TE/GLT/CLT)

Improved understanding of composite



Connections

Dowel joints

Insight into stresses and deformations,
Limit states

Validation

Recommendations for design rules, Support by software



A LOT HAS BEEN DONE

But we still dream that:

- Timber is a "normal" building material
- The share of timber buildings is more than 35 % in public buildings
- If someone builds a house or building, timber is thought about first
- Timber is well established and widely used

But for that:

- We have to continue working
- We have to remove/overcome barriers (eg: Building regulations)
- We need to show positive examples
- We need to show options also in public projects and procurement
- We need to continue the focused R&D work



tower of babel – even possible in timber

