

TENTATIVE TIMETABLE

The meeting will be held in **Room XI (third floor, nearest entrance Door 15)**
at the Palais des Nations, starting on Monday, 21 May at 10:00 am.

<i>Time</i>	<i>Activity</i>
8:00 - 10:00	Registration of participants*
10:00 - 10:20	Welcome and introduction (UNECE, UNFPA, Harald Utne)
10:20 - 10:50	Why register-based statistics? Presentation by Eric Schulte Nordholt (Statistics Netherlands)
10:50 - 11:20	Definition of basic concepts Presentation by Eric Schulte Nordholt (Statistics Netherlands)
11:20 - 11:40	<i>Coffee break</i>
11:40 - 12:00	Individual based statistics and register development Presentation by Harald Utne (Statistics Norway)
12:00 - 12:30	General preconditions - Requirements to data from administrative sources Presentation by Harald Utne (Statistics Norway)
12:30 - 13:00	Overview of approaches to censuses using registers Presentation by Paolo Valente (UNECE)
13:00 – 15:00	Lunch break
15:00 - 16:00	National presentations : 1. Belarus, 2. Rep. of Moldova, 3. Croatia, 4. Serbia Discussion
16:00 - 16:45	Population and housing censuses in the Nordic countries Presentation by Harald Utne (Statistics Norway)
16:45 - 17:00	<i>Coffee break</i>
17:00 - 17:45	The Dutch Virtual Census based on registers and existing sample surveys Presentation by Eric Schulte Nordholt (Statistics Netherlands)
17:45 – 18:00	General discussion and conclusions

* In order to enter the Palais des Nations, all participants need to obtain a security pass (ID badge). For this purpose, participants should present with their passport and the original registration form at the UN Security Identification Office at the Pregny Gate of the Palais des Nations (Avenue de la Paix 14, 1210 Geneva; buses 8, F, V, Z and 28, stop Appia) **at the latest by 9 a.m. on Monday 21 May**, in order to complete the registration procedures before the start of the meeting. The Security Identification Office is open Monday to Friday from 8 a.m. to 5 p.m.

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