

United Nations Economic Commission for Europe

Stakeholder meeting

**with the Bureaux of the Committee on Housing and Land Management and
the Working Party on Land Administration to discuss the draft
UNECE Strategy and Targets for Sustainable Housing 2014–2020**

*Geneva, 18 February 2013, Monday, Room VIII
10.00 – 13.00*

Draft Annotated Agenda

1. Opening of the meeting and adoption of the agenda (10:00-10:10)

1. The meeting will be opened by the Vice Chair of the Committee on Housing and Land Management, Ms. Elena Szolgayová.
2. The meeting Chair will introduce the annotated agenda. The representatives of the stakeholders' group and Bureaux members will be invited to review and adopt the agenda.

**2. UNECE Strategy and Targets for Sustainable Housing 2014–2020
(10:10-12:50)**

3. The UNECE secretariat will present major outcomes of the survey “Challenges and priorities in housing and land management for the UNECE region for the period 2014 to 2020” and information on the draft strategy, including the methodology for its development as well as the strategy structure, objectives and targets (20 minutes);
4. The stakeholder meeting participants will be invited to discuss and comment the draft Strategy.

3. Conclusions of the meeting (12:50 – 13:00)

5. The meeting Chair will summarize the discussion, outline the next steps for the work on the draft strategy and close the meeting.