

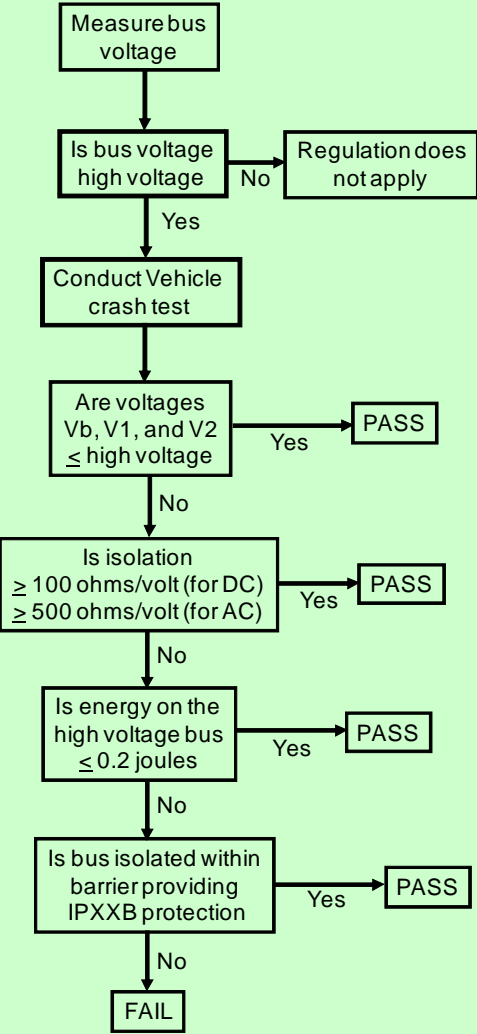
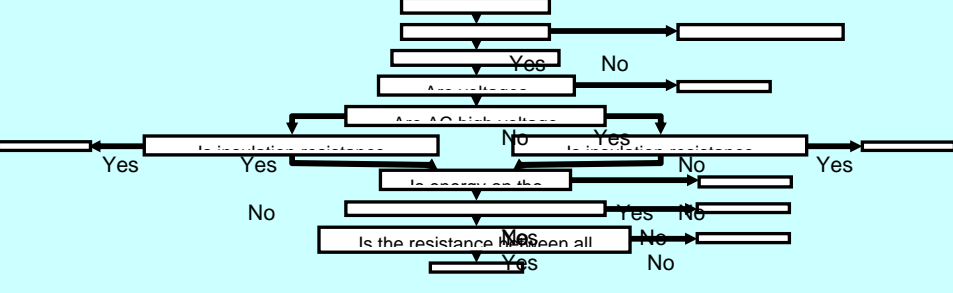
OICA proposal for Electrical Safety Post Crash: comparison between previous and new proposal

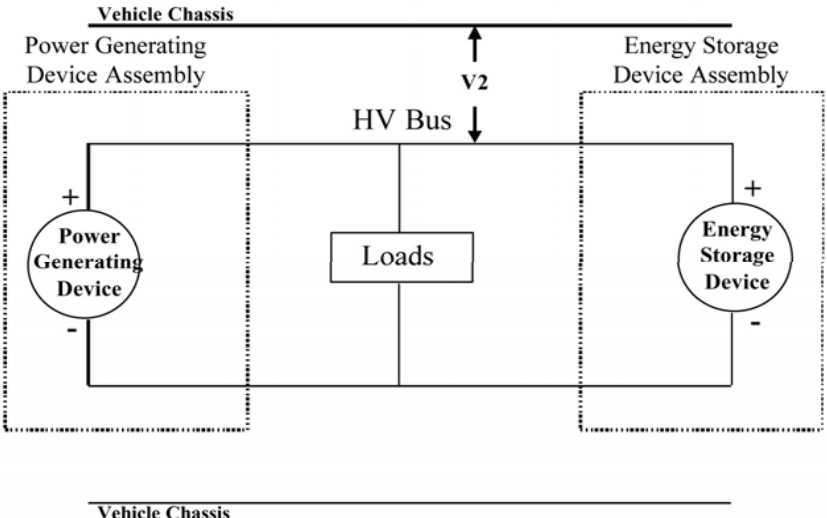
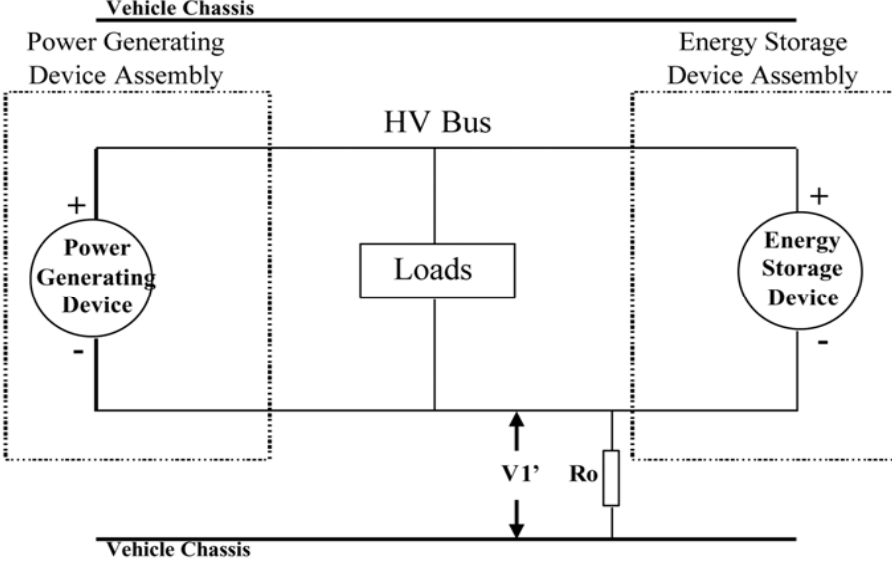
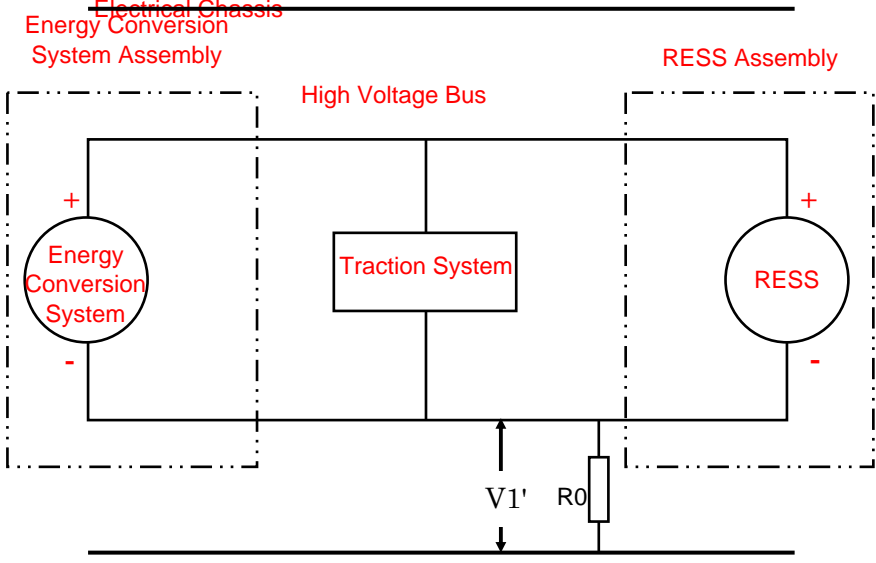
Paragraph	ELSA Draft 080724		OICA draft for ELSA 081012	OICA Comment
		1	General	
	This part specifies electrical safety requirements for electric vehicles, hybrid vehicles and fuel cell vehicles following vehicle crash test(s). The crash test(s) to be used for purposes of evaluating compliance to these requirements are those specified within existing regulations of the contracting parties.		This module shall apply to the power train of electric vehicles, hybrid vehicles and fuel cell vehicles, and the high voltage components and systems which are galvanically connected to the high voltage bus of the power train following vehicle crash test(s). The crash test(s) to be used for purposes of evaluating compliance to these requirements are those specified within existing regulations of the contracting parties.	- Revised to term used in existing R100 - Included the coupling system for charging in the definition of "power train"
1	Terms and definitions	2	Definitions	All definitions are unified to the OICA in-use Electrical safety proposal
	For the purposes of this document, the following terms and definitions apply.		For the purpose of this regulation the following definitions apply:	
	electrical isolation the electrical resistance between the vehicle high-voltage source and any vehicle conductive structure.			
		2-1	Electric powertrain The electrical circuit which may include the RESS, the energy conversion system, the electronic converters, the traction motors, the associated wiring harness and connectors and the coupling system for charging the RESS	
	energy storage system the components comprising, but not limited to, the vehicle's high-voltage battery system or capacitor system. These include, but are not limited to, the battery or capacitor modules, interconnects, venting systems, battery or capacitor restraint devices, and energy storage boxes or containers that hold the individual battery or	2-2	RESS Rechargeable energy Storage System that provides the energy for electric propulsion.	
	rechargeable energy storage system (RESS) system that stores energy for delivery of electric energy and which is rechargeable			
		2-3	Energy conversion System that generates and provides electrical energy for propulsion	
		2-4	Electronic converters a device capable of controlling or converting electric power,	
		2-5	Coupling system for charging the RESS the electrical circuit used for charging the RESS from an external electric power supply, including the vehicle inlet.	
		2-6	External electric power supply an AC or DC electric power supply outside of the vehicle.	
		2-7	"Passenger compartment" the space for occupant accommodation, bounded by the roof, floor, side walls, doors, window glass, front bulkhead and rear bulkhead, or rear gate, as well as by the barriers and enclosures provided for protecting the power train from direct contact with live parts.	
		2-8	"Luggage compartment" the space in the vehicle for luggage accommodation, bounded by the roof, hood, floor, side walls, as well as by the barrier and enclosure provided for protecting the power train from direct contact with live parts, being separated from the passenger compartment by the front bulkhead or the rear bulk head.	
		2-9	"Direct contact" the contact of persons with live parts.	
		2-10	"Live parts" any conductive part(s) intended to be electrically energized in normal use.	
		2-11	"Indirect contact" the contact of persons with exposed conductive parts.	

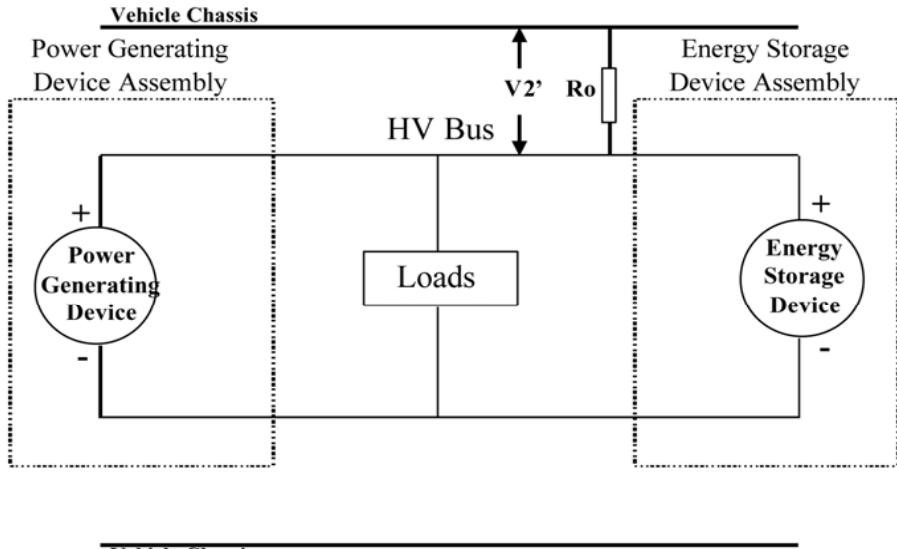
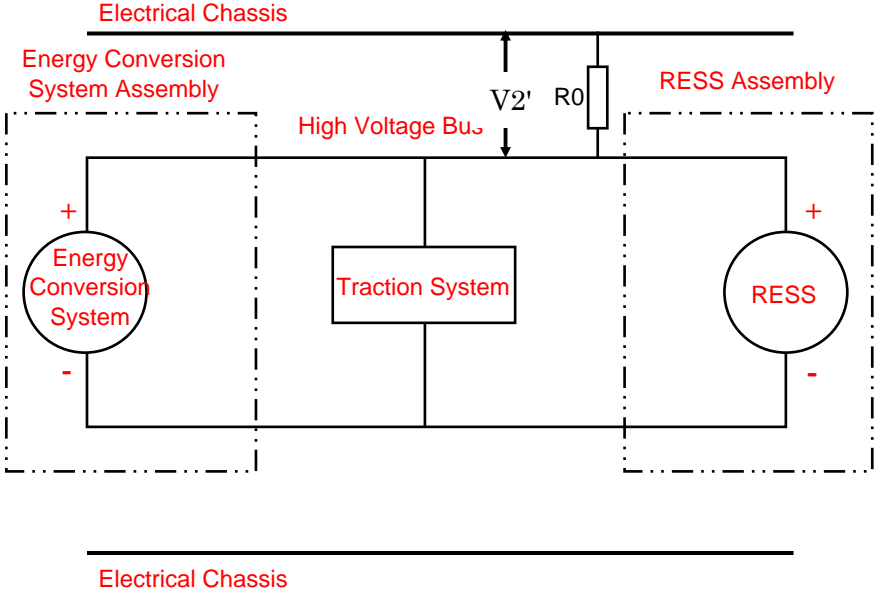
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	protection degree protection provided by an enclosure related to the contact with live parts by a test probe, such as a test finger (IPXXB), a test rod (IPXXC), or a test wire (IPXXD) as defined in ISO 20653	2-12	“Protection degree” Protection provided by a barrier/enclosure related to the contact with live parts by a test probe, such as a test finger (IPXXB) or a test wire (IPXXD), as defined in Annex 3 of ECE 100	
		2-13	Exposed conductive part conductive part which can be touched under the provisions of the applicable protection degree IPXXB but which only becomes electrically energized under failure conditions.	
		2-14	Electrical circuit an assembly of connected live parts which is designed to be electrically energized in normal operation.	
		2-15	“Working voltage” the highest value of an electrical circuit voltage, specified by the manufacturer, which may occur between any conductive parts in open circuit conditions or under normal operation condition.	
		2-16	“Electrical chassis” a set made of conductive parts electrically linked together, whose potential is taken as reference.	
		2-17	“Solid insulator” insulating coating of wiring harnesses provided in order to cover and protect the live parts against direct contact from any direction of access; covers for insulating the live parts of connectors; and varnish or paint for the purpose of insulation.	
		2-18	“Barrier” the part providing protection against direct contact to the live parts from any direction of access.	
		2-19	“Enclosure” the part enclosing the internal units and providing protection against direct contact from any usual direction of access.	
		2-20	“Service plug” the device for shutting off the electrical circuit when conducting checks and services of the traction battery, fuel cell stack, etc.	
		2-21	On-board insulation resistance monitoring system the device which monitors the insulation resistance between the high voltage buses and the electrical chassis	
	high-voltage source any item that produces voltage levels equal to or greater than 30 VAC or 60 VDC. VAC volts of alternating current (AC). VDC volts of direct current (DC).	2-22	“High Voltage” classification of an electric component or circuit, if its maximum working voltage is > 60 V and ≤ [1500 V d.c.] or > 30 V and ≤ [1000 V a.c.] respectively	
		2-23	High voltage bus electrical circuit, including the coupling system for charging the RESS, that operates on high voltage	
2	Requirements	3	Requirements	
	During and after the specified crash test(s), fuel cell vehicles to which this standard applies shall meet the performance requirements specified in paragraphs 2.1 through 2.3. Each vehicle to which this standard applies must be capable of meeting the requirements of any applicable single barrier crash/static rollover test sequence, without alteration of the vehicle during the test sequence. A particular vehicle need not meet further test requirements after having been subjected to a single barrier crash/static rollover test sequence.		During and after the specified crash test(s), vehicles shall meet the performance requirements specified in paragraphs 3-1 through 3-3.	- Deleted the sentence concerning conventional safety issue.
2.1	[Electrolyte spillage from propulsion batteries	3-1	Electrolyte spillage from RESS	

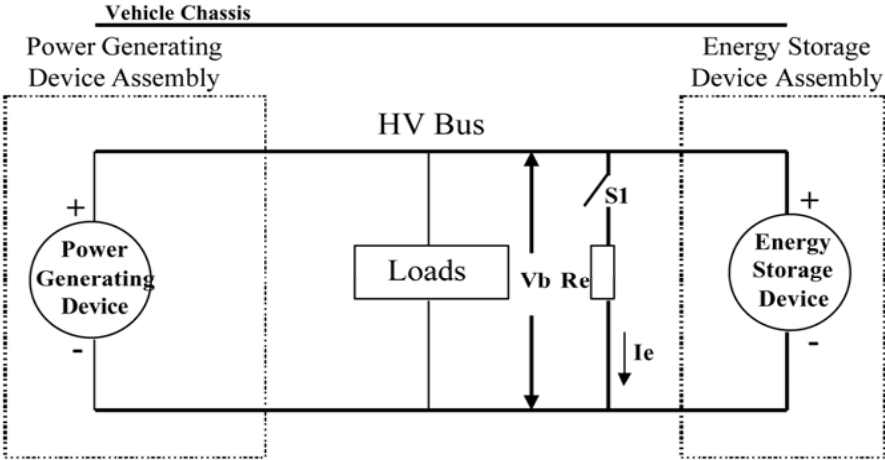
Paragraph	ELSA Draft 080724	OICA draft for ELSA 081012	OICA Comment
	Not more than 5.0 liters of electrolyte from propulsion batteries shall spill outside the passenger compartment, and no visible trace of electrolyte shall spill into the passenger compartment. Spillage is measured from the time the vehicle ceases motion after a barrier impact test until 30 minutes thereafter, and throughout any static rollover after a barrier impact test.]	Not more than 5.0 liters of electrolyte from propulsion batteries shall spill outside the passenger compartment, and no visible trace of electrolyte shall spill into the passenger compartment, within 30min.after a barrier impact test. compliance may be demonstrated by test or analysis.	
2.2	[Battery retention	3-2 RESS retention	
	Battery modules located inside the passenger compartment must remain in the location in which they are installed. No part of any battery system component that is located outside the passenger compartment shall enter the passenger compartment during the test procedures of S6 of this standard, as determined by visual inspection.]	3-2-1 The RESS shall remain in the location it is installed. No part or component of RESS that is located outside the passenger compartment shall enter the passenger compartment during the applicable crashtest as determined by visual inspection.	
2.3	[Electrical Safety	3-3 Electrical Safety	
	Within 5 seconds of the vehicle coming to rest after each crash test, electrical safety shall be provided as follows: (a) For AC high-voltage systems, at least one of the following criteria shall be met: (1) Electrical isolation between any high-voltage source and the vehicle chassis electricity-conducting structure greater than or equal to [500] ohms/nominal volt; or (2) Voltage of the bus equal to or less than 30 VAC; or (3) Energy on the bus less than 0.2 Joules; or (4) The AC high-voltage bus is fully enclosed and isolated within a physical barrier that provides protection class IPXXB.	After each crash test, at least one of the following criteria specified in paragraph 3-3-1 thorough paragraph 3-3-4 shall be met. If the vehicle has an automatic disconnect function, the criteria shall be applied to each divided portion individually.	
	(b) For DC high-voltage systems, at least one of the following criteria shall be met: (1) Electrical isolation between any high-voltage source and the vehicle chassis electricity-conducting structure greater than or equal to [100] ohms/nominal volt; or (2) Voltage of the bus equal to or less than 60 VDC; or (3) Energy on the bus less than 0.2 Joules; or (4) The DC high-voltage bus is fully enclosed and isolated within a physical enclosure or barrier that provides protection class IPXXB.]	3-3-1 Insulation Resistance Here if the electrical circuit divided by the disconnect function includes AC circuit, this part of the high voltage bus shall be considered as an AC high voltage bus. If the electrical circuit divided by the disconnect function doesn't include AC circuit, this part of the high voltage bus shall be considered as a DC high voltage bus	
		3-3-1-1 For AC high voltage buses, insulation resistance between the high voltage bus and the electrical chassis shall have minimum value of 500 ohms/volt of working voltage. If the protection degree IPXXB is satisfied for AC portion of the high voltage buses after crash, insulation resistance between the high voltage bus and the electrical chassis shall have minimum value of 100 ohms/volt of working voltage.	
		3-3-1-2 For DC high voltage buses, insulation resistance between any high voltage bus and the electrical chassis shall have minimum value of 100 ohms/volt of working voltage.	
		3-3-2 Voltage	
		3-3-2-1 For AC high voltage buses, voltage of the bus shall be equal to or less than 30 VAC.	
		3-3-2-2 For DC high voltage buses, voltage of the bus shall be equal to or less than 60 VDC.	
		3-3-3 Energy	
		Energy on the high voltage bus shall be less than 0.2 Joules.	
		3-3-4 Physical Protection	
		3-3-4-1 For protection of live parts, the protection degree IPXXB shall be provided.	
		3-3-4-2 For protection against indirect contact with live parts, all exposed electroconductive components shall be securely connected to the electrical chassis such that no dangerous potentials are produced. The resistance between the electrical chassis and all exposed electroconductive components shall be less than 0.1 ohm, which is measured when there is a current flow of at least 0.2 amps. The said resistance shall be regarded as lower than 0.1 ohm when it is clearly evident that the DC electrical connection has been established adequately	
			Issues below have not been reviewed within OICA

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3	Test Conditions	4	Test Conditions	
	The test conditions specified in paragraphs 3.1 and 3.2 shall be used. Where a range is specified, the vehicle must be capable of meeting the requirements at all points within the range.		(No change from ELSA draft)	
3.1	RESS Battery state of charge	4-1	RESS state of charge	
	The battery system RESS is at the level specified in the following paragraph (a), (b), or (c), as appropriate: (a) At the maximum state of charge recommended by the manufacturer, as stated in the vehicle operator's manual or on a label that is permanently affixed to the vehicle; (b) If the manufacturer has made no recommendation, at a state of charge of not less than 95 percent of the maximum capacity of the battery system RESS; or (c) If the batteries RESS are rechargeable only by an energy source on the vehicle, at any state of charge within the normal operating voltage, as defined by the vehicle manufacturer.		(No change from ELSA draft)	
			Energy conversion system	<JAMA Draft> (Not well discussed yet.)
3.2	[Vehicle conditions	4-2	Vehicle conditions	
	The switch or device that provides power from the propulsion batteries RESS to the propulsion motor(s) is in the activated position or the ready-to-drive position	4-2-1	The high voltage system shall be connected to the vehicle propulsion system, and the vehicle ignition shall be in the 'on ready' (high voltage system and auxiliary system energized) position. However, if the engine combustion is required in order to make the high voltage system energized, the vehicle ignition may be in the 'on' (auxiliary system energized) position.	<JAMA Draft> - Exception is necessary because some HVs are unable to get "Ready" mode without the engine conversion.
3.2.1	The parking brake is disengaged and the transmission, if any, is in the neutral position. [In a test conducted under S6.3, the parking brake is set.		4-2-1 The parking brake is disengaged and the transmission, if any, is in the neutral position. [In a test conducted under S6.3, the parking brake is set.	<JAMA Draft> - Deleted because this has no relation to electrical safety. (should be specified by existing regulations of the contracting parties.)
3.2.2	Tires are inflated to the manufacturer's specifications.		4-2-2 Tires are inflated to the manufacturer's specifications.	<JAMA Draft> - Deleted because this has no relation to electrical safety.
3.2.3	The vehicle is loaded as specified in the crash test protocols of the contracting parties, including necessary test dummies, restrained only by means that are installed in the vehicle for protection at its seating position.]	4-2-2	The vehicle conditions other than specified in 4-2-1 is loaded as specified shall be in the crash test protocols of the contracting parties, including necessary test dummies, restrained only by means that are installed in the vehicle for protection at its seating position.	<JAMA Draft> - Dummy has no relation to electrical safety.
4	Test Procedures	5	Test Procedures	
	This section describes test procedures that may be used to determine electrical voltage, isolation and energy levels between the fuel cell vehicle high voltage systems and the vehicle conducting structure. Alternative test and analysis methods may also be used to demonstrate compliance to the electrical safety requirements of paragraph 2.3. For example, megohmmeter measurements are an appropriate alternative to the procedure described below for measuring electrical isolation. Well established calculation methods also exist to determine electrical energy on high voltage buses. The following procedures should be performed before and after each of the specified crash tests.		This section describes test procedures that may be used to determine electrical voltage, isolation insulation resistance and energy levels between the fuel cell-vehicle high voltage systems bus and the vehicle-conducting-structure electrical chassis. Alternative test and analysis methods may also be used to demonstrate compliance to the electrical safety requirements of paragraph 3-3. For example, megohmmeter measurements are an appropriate alternative to the procedure described below for measuring electrical isolation insulation resistance. Well established calculation methods also exist to determine electrical energy on high voltage buses. The following procedures should be performed before and after each of the specified crash tests.	<JAMA Draft> - Changed the words to those used in the in-use regulation.
4.1	Test setup and equipment	5-1	Test setup and equipment	

Paragraph	ELSA Draft 080724	OICA draft for ELSA 081012	OICA Comment
	<p>The high voltage system shall be connected to the vehicle propulsion system, and the vehicle ignition shall be in the 'on' (high voltage system energized) position.</p> <p>If a high voltage disconnect function is used and the disconnect function is integral to the energy source / storage device(s)-RESS, measurements are taken downstream of the device performing the disconnect function.</p> <p>If a high voltage disconnect function is used and the disconnect function is not integral to the energy source / storage device(s) RESS, measure the voltage upstream of the device performing the disconnect function.</p> <p>The voltmeter used in this test shall measure DC values and have an internal resistance of at least 10 million mega ohms.</p> <p>NOTE: Meter resistance is neglected in the calculation of electrical isolation in that which follows.</p>	<p>The high voltage system shall be connected to the vehicle propulsion system, and the vehicle ignition shall be in the 'on' (high voltage system energized) position.</p> <p>If a high voltage disconnect function is used and the disconnect function is integral to the energy source / storage device(s)-RESS, measurements are taken both the RESS side or the energy conversion system side and downstream the traction system side of the device performing the disconnect function.</p> <p>However, if the high voltage disconnect is integral to the RESS or the energy conversion system in order to prevent any high voltage produced by the RESS appears outside of it, and the high-voltage bus of the RESS or the energy conversion system is fully enclosed within a physical barrier or enclosure that maintains protection class IPXXB after crash test, measurements may be taken only downstream of the device performing the disconnect function.</p> <p>If a high voltage disconnect function is used and the disconnect function is not integral to the energy source / storage device(s)-RESS, measure the voltage upstream of the device performing the disconnect function.</p> <p>The voltmeter used in this test shall measure DC values and have an internal resistance</p> <p>NOTE: Meter resistance is neglected in the calculation of electrical isolation in that which follows.</p>	<p><JAMA Draft></p> <ul style="list-style-type: none"> - Changed the location of measurement to "both side of the automatic disconnect" to ensure the safety of entire high-voltage buses. - Made it unnecessary to measure if the automatic disconnect is integral to RESS and if RESS satisfies IPXXB because the RESS is safe under such condition.
4.2	[Test sequence	5-2	Test sequence
	<p>Figure 1 illustrates the procedural sequence to evaluate compliance to the electrical safety requirements of paragraph 2.3.</p>  <p>Figure 1 – Test sequence for electrical safety]</p>		<p><JAMA Draft></p> <ul style="list-style-type: none"> - Amended by adding the sequence of physical protection test. - Maybe this sequence is unnecessary or just an example.
4.3	Bus voltage	5-3	Bus voltage

Paragraph	ELSA Draft 080724	OICA draft for ELSA 081012	OICA Comment
	<p>Measure and record the voltage (V2) between the positive side of the high voltage bus and the vehicle chassis (see Figure 2.2):</p>  <p>Figure 2.2 – Measurement of the voltage between the positive side of the high voltage bus and the vehicle chassis</p>	<p>Measure and record the voltage (V2) between the positive side of the high voltage bus and the vehicle electrical chassis (see Figure 2.21):</p>	<p><JAMA Draft> - Changed the words to those used in the in-use regulation.</p>
	<p>If V1 is greater than or equal to V2, insert a standard known resistance (Ro) between the negative side of the high voltage bus and the vehicle chassis. With Ro installed, measure the voltage (V1') between the negative side of the high voltage bus and the vehicle chassis (see Figure 2.3). Calculate the electrical isolation (Ri) according to the formula shown. Divide this electrical isolation value (in ohms) by the nominal operating voltage of the high voltage bus (in volts).</p>  $R_i = R_o (1 + V_2/V_1) ((V_1 - V_1') / V_1')$ <p>Figure 2.3 – Voltage across resistor between negative side of the high voltage bus and vehicle chassis</p>	<p>If V1 is greater than or equal to V2, insert a standard known resistance (Ro) between the negative side of the high voltage bus and the vehicle electrical chassis. With Ro installed, measure the voltage (V1') between the negative side of the high voltage bus and the vehicle electrical chassis (see Figure 2.32). Calculate the electrical isolation insulation resistance (Ri) according to the formula shown. Divide this electrical isolation insulation resistance value (in ohms) by the nominal operating working voltage of the high voltage bus (in volts).</p> $R_i = R_o * (V_b/V_1' - V_b/V_1) \text{ or } R_i = R_o * V_b * (1/V_1' - 1/V_1)$  <p>Figure 2: Measurement of V1'</p>	<p><JAMA Draft> - Changed the words to those used in the in-use regulation.</p>

Paragraph	ELSA Draft 080724	OICA draft for ELSA 081012	OICA Comment
	<p>If V2 is greater than V1, insert a standard known resistance (Ro) between the positive side of the high voltage bus and the vehicle chassis. With Ro installed, measure the voltage (V2') between the positive side of the high voltage bus and the vehicle chassis. (See Figure 2.4.)</p> <p>Calculate the electrical isolation (Ri) according to the formula shown. Divide this electrical isolation value (in ohms) by the nominal operating voltage of the high voltage bus (in volts).</p>  <p style="text-align: center;">$R_i = R_o (1 + V_1/V_2) ((V_2 - V_2') / V_2')$</p> <p>Figure 2.4 – Voltage across resistor between negative side of the high voltage bus and vehicle chassis</p>	<p>If V2 is greater than V1, insert a standard known resistance (Ro) between the positive side of the high voltage bus and the vehicle electrical chassis. With Ro installed, measure the voltage (V2') between the positive side of the high voltage bus and the vehicle chassis. (See Figure 2.4.3)</p> <p>Calculate the electrical isolation insulation resistance (Ri) according to the formula shown. Divide this electrical isolation value (in ohms) by the nominal operating working voltage of the high voltage bus (in volts).</p> <p style="text-align: center;">$R_i = R_o * (V_b/V_2' - V_b/V_2)$ or $R_i = R_o * V_b * (1/V_2' - 1/V_2)$</p>  <p style="text-align: center;">Figure 3: Measurement of V2'</p>	<p><JAMA Draft> - Changed the words to those used in the in-use regulation.</p>
NOTE 1: The standard known resistance Ro (in ohms) should be approximately 500 times the nominal operating voltage of the vehicle (in volts). Ro is not required to be precisely this value since the equations are valid for any Ro; however, an Ro value in this range should provide good resolution for the voltage measurements. NOTE 2: If the isolation resistance is calculated to be between 500 Ohms/V and 250 Ohms/V, additional calculations may be required to determine the location and number of ground faults and the resulting worst-case leakage current.	NOTE 1: The standard known resistance Ro (in ohms) should be approximately 500 times the nominal operating working voltage of the vehicle (in volts). Ro is not required to be precisely this value since the equations are valid for any Ro; however, an Ro value in this range should provide good resolution for the voltage measurements. NOTE 2: If the isolation insulation resistance is calculated to be between 500 ohms/volt and 250 ohms/volt, additional calculations may be required to determine the location and number of ground faults and the resulting worst-case leakage		
4.5	Electrical Energy	5-5 Electrical Energy	

Paragraph	ELSA Draft 080724	OICA draft for ELSA 081012	OICA Comment
	<p>The following procedure may be used if energy is measured.</p> <p>After the vehicle crash determine the high voltage bus energy (see Figure 3.1). Install switch S1 and known resistance Re. Close switch S1 and measure and record voltage Vb and current Ie. Integrate the product of these two measurements with respect to time to obtain total energy. If the total energy is less than 0.20 Joules this constitutes a passing test result.</p>  <p>Figure 3.1 – Measurement of high voltage bus energy</p>	<p>The following procedure may be used if energy is measured.</p> <p>After the vehicle crash determine the high voltage bus energy (see Figure 3.4.4). Install switch S1 and known resistance Re. Close switch S1 and measure and record voltage Vb and current Ie. Integrate the product of these two measurements with respect to time to obtain total energy.</p> <p>The measurement shall be made immediately after 5 seconds of the vehicle coming to rest after each crash test.</p>	<p><JAMA Draft> - Changed the words to those used in the in-use regulation. - Defined the requirement of the measurement time.</p>
		5-6	
		5-6-1	
		<p>5-6-1</p> <p>The manufacturer shall define the barrier, enclosure and solid insulator that protect the human from the direct contact to the high voltage bus in use. (hereinafter referred to as the 'in-use physical protection')</p> <p>Any surrounding parts of the high voltage components that can be opened, disassembled or removed without the use of tools after crash test shall be opened, disassembled or removed.</p> <p>Surrounding parts that cannot be opened, disassembled or removed without the use of tools are considered as a part of the physical barrier.</p> <p>The access probe is pushed against any openings of the physical barrier with the force specified in table 1. If it partly or fully penetrates into the in-use physical protection, it is placed in every possible position.</p> <p>Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 900 with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.</p>	<p><JAMA Draft> - Newly added. - Basically quoted from the draft for in-use.</p>
		5-6-2	
		<p>5-6-2</p> <p>Acceptance conditions</p> <p>The protection is satisfactory if adequate clearance is kept between the access probe and high voltage buses.</p> <p>The jointed test finger may penetrate into the in-use protection to its 80 mm length, but the stop face (diameter 50 mm x 20 mm) shall not pass through the opening of it.</p> <p>The access probe shall not touch high voltage buses.</p> <p>A mirror or a fiberscope may be used in order to inspect whether the access probe touches the high voltage buses, if necessary.</p>	<p><JAMA Draft> - Newly added. - Basically quoted from the draft for in-use.</p>