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Working Party on the Transport of Dangerous Goods

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Working Party on the Transport of Dangerous Goods
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HARMONIZATION WITH THE UNITED NATIONS
MODEL REGULATIONS ON THE TRANSPORT OF DANGEROUS GOODS

Draft proposal of amendments to Part 6 of RID/ADR/ADN

Prepared by the UNECE secretariat

NOTE: The proposal is based on ST/SG/AC.10/29/Add.1.
Stricken out text means that the amendment does not seem relevant for RID/ADR/ADN.
Text in square brackets means that the relevance of the text for RID/ADR/AND should be discussed by the Working Group of the Joint Meeting.

PART 6

6.1.3.1 (a) (ii) Replace “6.1.5.3.4 (c)” with “6.1.5.3.5 (c)”.

~~6.1.3.6 Insert a new paragraph 6.1.3.6 to read as follows:~~

~~"6.1.3.6 Packagings manufactured with recycled plastics material as defined in 1.2.1 shall be marked "REC". This mark shall be placed near the mark prescribed in 6.1.3.1."~~

~~Renumber subsequent paragraphs accordingly.~~

6.1.3.1011 In the examples, replace:

"4G/Y145/S/83"	with	"4G/Y145/S/02"
"1A1/Y1.4/150/83"	with	"1A1/Y1.4/150/98"
"1A2/Y150/S/83"	with	"1A2/Y150/S/01"
"4HW/Y136/S/83"	with	"4HW/Y136/S/98"
"1A2/Y/100/91"	with	"1A2/Y/100/01"

6.1.3.1112 In the examples, replace:

"1A1/Y1.4/150/83 NL/RB/85 RL"	with	"1A1/Y1.4/150/97 NL/RB/01 RL"
"1A2/Y150/S/83 USA/RB/85 R"	with	"1A2/Y150/S/99 USA/RB/00 R"

6.1.3.1213 In the example, replace:

"1A2T/Y300/S/94"	with	"1A2T/Y300/S/01"
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6.1.4.1.1 Add a Note to read as follows:

"NOTE: In the case of carbon steel drums, "suitable" steels are identified in ISO 3573:1999 "Hot rolled carbon steel sheet of commercial and drawing qualities" and ISO 3574:1999 "Cold-reduced carbon steel sheet of commercial and drawing qualities". For carbon steel drums below 100 litres "suitable" steels in addition to the above standards are also identified in ISO 11949:1995 "Cold-reduced electrolytic tinplate", ISO 11950:1995 "Cold-reduced electrolytic chromium/chromium oxide-coated steel" and ISO 11951:1995 "Cold-reduced blackplate in coil form for the production of tinplate or electrolytic chromium/chromium-oxide coated steel."

~~6.1.4.8.2 (former) Delete this paragraph and renumber subsequent paragraphs and subparagraphs accordingly.~~

6.1.4.8.7 Replace “6.1.5.8” with “6.1.5.7”

6.1.5.11 (a) Replace “6.1.5.3.4 (b)” with “6.1.5.3.5 (b)”.

6.1.5.1.11 (b) Replace "6.1.5.89" with "6.1.5.78".

6.1.5.2.1 In the second sentence, insert "other than bags" after "packagings".

Insert the following new third sentence: "Bags shall be filled to the maximum mass at which they may be used."

6.1.5.2.2 Replace "6.1.5.3.4" with "6.1.5.3.5".

6.1.5.3.3 Add a new 6.1.5.3.3 to read as follows:
"6.1.5.3.3 Removable head packagings for liquids shall not be dropped until at least 24 hours after filling and closing to allow for any possible gasket relaxation."

Renumber subsequent paragraphs and subparagraphs accordingly.

6.1.5.3.5 ~~(former 6.1.5.3.4)~~ Replace the sentence: "For liquids if the test is performed with water:" with "For liquids in single packagings and for inner packagings of combination packagings, if the test is performed with water:"

Add the following note before the table:

"NOTE: The term water includes water/antifreeze solutions with a minimum specific gravity of 0.95 for testing at - 18 °C."

6.1.5.3.6.2 ~~(former 6.1.5.3.5.2)~~ Insert the words "while retaining its containment function," after "closure".

6.1.5.7 Delete this paragraph and renumber subsequent paragraphs and subparagraphs accordingly.

Chapter 6.2

Delete "certified" in relation to "UN certified" in paragraphs: 6.2.2.5, 6.2.2.1.5.2.1, 6.2.2.1.5.2.2, 6.2.2.1.5.2.3, 6.2.2.4.5.5, 6.2.2.6.5.7, 6.2.2.6.5.7.1 (a), and 6.2.2.7.5.8 and 6.2.3.

6.2.1.1.1 Insert ",including fatigue," after "to withstand all conditions".

6.2.1.1.3.1 Delete the ~~first~~ sentence after the four dashes ("Any additional thickness ... of the wall").

6.2.1.1.5.3 Renumber the first sentence of this paragraph as 6.2.1.1.8.5 and amend as follows:
Insert "additional" before "requirements" ~~and delete "pressure" before "receptacles"~~.

6.2.1.1.5.3 (a) Renumber as 6.2.1.1.8.5.1 and delete "at the initial inspection".

6.2.1.1.5.3 (b) Renumber as 6.2.1.1.8.5.2 and amend as follows:
2nd sentence: replace "continuous sheathing" with "a jacket".
3rd sentence: replace "sheathing" and "protective sheathing" with "jacket" and amend the end of the sentence to read as follows: "... (1 bar) calculated in accordance with a recognised technical code or a calculated critical collapsing pressure of not less than 200 kPa (2 bar) gauge pressure."
4th sentence: replace "sheathing" with "jacket".

~~6.2.1.1.6 — Renumber as 6.2.1.1.5.~~

6.2.1.1.7.4 Renumber as 6.2.1.1.6.3. In the last sentence, ~~delete "Division 2.3", insert "toxic" before "liquefied"~~ [insert "toxic liquefied" before "gases", delete "with a Classification code ... or TOC" and] replace "can be separately charged" with "can be filled separately".

6.2.1.1.7.4 Insert a new paragraph 6.2.1.1.7.4 to read as follows:

"6.2.1.1.7.4 Contact between dissimilar metals which could result in damage by galvanic action shall be avoided."

6.2.1.1.85.3 and

6.2.1.1.85.4 Add the following two new paragraphs:

"6.2.1.1.85.3 Closed cryogenic receptacles intended for the ~~transport~~carriage of refrigerated liquefied gases having a boiling point below -182 °C at atmospheric pressure shall not include materials which may react with oxygen or oxygen enriched atmospheres in a dangerous manner, when located in parts of the thermal insulation where there is a risk of contact with oxygen or with oxygen enriched liquid.

6.2.1.1.85.4 Closed cryogenic receptacles shall be designed and constructed with suitable lifting and securing arrangements."

~~6.2.1.3.2 — Replace "4.1.6.1.7" with "4.1.6.1.8" in the last sentence.~~

~~6.2.1.3.4~~6.2.5.1.2 In the first sentence, delete "approved", replace "~~required~~" with "specified" and "as specified by the competent authority of the country of use" with "6.2.1.3.6.4 and 6.2.1.3.6.5".

[Insert the following new second sentence: "Pressure-relief devices shall be designed to prevent the entry of foreign matter, the leakage of gas and the development of any dangerous excess pressure.".]

In the last sentence, replace "receptacles" with "receptacle itself", before "under normal conditions of ~~transport~~carriage".

~~6.2.1.3.5 — Delete this paragraph. As a consequence, current 6.2.1.3.6 becomes 6.2.1.3.5.~~

6.2.1.3.63 ~~Add a new sub-section to~~Amend read as follows:

"6.2.1.3.63 *Additional requirements for closed cryogenic receptacles*

6.2.1.3.63.1 Each filling and discharge opening in a closed cryogenic receptacle used for the ~~transport~~carriage of flammable refrigerated liquefied gases shall be fitted with at least two mutually independent shut-off devices in series, the first being a stop-valve, the second being a cap or equivalent device.

6.2.1.3.63.2 For sections of piping which can be closed at both ends and where liquid product can be trapped, a method of automatic pressure-relief shall be provided to prevent excess pressure build-up within the piping.

6.2.1.3.63.3 Each connection on a closed cryogenic receptacle shall be clearly marked to indicate its function (e.g. vapour or liquid phase).

6.2.1.3.63.4 Pressure-relief devices

~~6.2.1.3.63.4.1 Every closed cryogenic receptacle shall be provided with at least one pressure relief device. The pressure relief device shall be of the type that will resist dynamic forces including surge (existing text of 6.2.1.3.3).~~

6.2.1.3.63.4.2 Closed cryogenic receptacles may, in addition, have a frangible disc in parallel with the spring loaded device(s) in order to meet the requirements of 6.2.1.3.63.5.

6.2.1.3.63.4.3 Connections to pressure-relief devices shall be of sufficient size to enable the required discharge to pass unrestricted to the pressure-relief device.

6.2.1.3.63.4.4 All pressure-relief device inlets shall under maximum filling conditions be situated in the vapour space of the closed cryogenic receptacle and the devices shall be so arranged as to ensure that the escaping vapour is discharged unrestrictedly.

6.2.1.3.63.5 Capacity and setting of pressure-relief devices

NOTE: *In relation to pressure-relief devices of closed cryogenic receptacles, ~~MAWP~~ maximum [allowable] working pressure means the maximum effective gauge pressure permissible at the top of a loaded closed cryogenic receptacle in its operating position including the highest effective pressure during filling and discharge.*

Consequential amendment:

1.2.1 The NOTE to the definition for “maximum working pressure” becomes NOTE 1. Insert NOTE 2 as follows: “For closed cryogenic receptacle, see NOTE to 6.2.1.3.3.5.”.

6.2.1.3.63.5.1 The pressure-relief device shall open automatically at a pressure not less than the ~~MAWP~~ maximum [allowable] working pressure and be fully open a pressure equal to 110% of the ~~MAWP~~ maximum [allowable] working pressure. It shall, after discharge, close at a pressure not lower than 10% below the pressure at which discharge starts and shall remain closed at all lower pressures.

6.2.1.3.63.5.2 Frangible discs shall be set to rupture at a nominal pressure which is the lower of either the test pressure or 150% of the ~~MAWP~~ maximum [allowable] working pressure

6.2.1.3.63.5.3 In the case of the loss of vacuum in a vacuum-insulated closed cryogenic receptacle the combined capacity of all pressure-relief devices installed shall be sufficient so that the pressure (including accumulation) inside the closed cryogenic receptacle does not exceed 120% of the ~~MAWP~~ maximum [allowable] working pressure.

6.2.1.3.63.5.4 The required capacity of the pressure-relief devices shall be calculated in accordance with an established technical code recognized by the competent authority¹.”.

6.2.1.45.1 Insert ", other than closed cryogenic receptacles," after "New pressure receptacles".

In subparagraph (c), delete "and". The sentence "Inspection of the external and internal conditions of the pressure receptacles" becomes new subparagraph (d).

Rename subsequent subparagraphs accordingly.

In the note under new (g), replace "inspection body" with "competent authority".

In (h), add the following sentence at the end: "In the case of welded pressure receptacles, particular attention shall be paid to the quality of the welds."

In (j), replace "material" with "mass" and add ",if applicable," before "the quantity of solvent".

6.2.1.45.2 ~~R~~enumber existing 6.2.1.5.2 as 6.2.1.5.3 and Aadd the following new paragraph:

"6.2.1.45.2 On an adequate sample of closed cryogenic receptacles, the inspections and tests specified in 6.2.1.45.1 (a), (b), (d), and (f) shall be performed. In addition, welds shall be inspected by radiographic, ultrasonic or another suitable non-destructive test

¹ See for example CGA Publications S-1.2-1995 and S-1.1-2001.

method on a sample of closed cryogenic receptacles according to the applicable design and construction standard. This weld inspection does not apply to the jacket.

Additionally, all closed cryogenic receptacles shall undergo the initial inspections and tests specified in 6.2.1.4.5.1 (g), (h), and (i), as well as a leakproofness test and a test of the satisfactory operation of the service equipment after assembly."

6.2.1.5.6.1 ~~Delete~~ Replace "under the supervision of an ~~inspection testing and certifying body~~" and with insert "by a ~~body authorized by the competent authority,~~ "before" ~~in accordance with the following~~:"

In (b), delete "by weighing," and replace "checks of" with "verification of minimum".

In (c), delete "neck" ~~and add "if the fittings are removed,"~~ at the end.

In ~~Note 1~~ under (d), replace "inspection body" with "competent authority", and in Note 2, replace "and" with "or" before "tubes".

6.2.1.5.6.3 Delete.

6.2.2.1.5.2.1 Amend the end of the sentence before the table as follows: "...and test of UN cylinders, except that inspection requirements related to the conformity assessment system and approval shall be in accordance with 6.2.2.5.5.6:"

Add the following standards to the current table:

ISO 11119-1:2002	Gas cylinders of composite construction – Specification and test methods – Part 1: Hoop wrapped composite gas cylinders
ISO 11119-2:2002	Gas cylinders of composite construction – Specification and test methods – Part 2: Fully wrapped fibre reinforced composite gas cylinders with load-sharing metal liners

Add the following notes at the end of the table:

NOTE 1: *In the above referenced standards composite cylinders shall be designed for unlimited service life.*

NOTE 2: *After the first 15 years of service, composite cylinders manufactured according to these standards, may be approved for extended service by the competent authority which was responsible for the original approval of the cylinders and which will base its decision on the test information supplied by the manufacturer or owner or user."*

6.2.2.1.5.2.2 Amend the end of the sentence before the table as follows: "...and test of UN tubes, except that inspection requirements related to the conformity assessment system and approval shall be in accordance with 6.2.2.5.5.6:"

6.2.2.1.5.2.3 Amend the end of the sentence before the table as follows: "... and test of UN acetylene cylinders, except that inspection requirements related to the conformity assessment system and approval shall be in accordance with 6.2.2.5.5.6:"

6.2.2.5.5.4 Add the following standard to the table:

ISO 11623:2002	Transportable gas cylinders – Periodic inspection and testing of composite gas cylinders
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6.2.2.5.5.6 In the title, insert "for manufacture" after "approval".

6.2.5.6.2.1 Replace "6.2.5.7 and 6.2.5.8" with "6.2.5.8 and 6.2.5.9".

6.2.2.5.6.2.4 ~~In the first sentence, replace "as an inspector" with "for the inspection".~~

In (d), Insert "commercial" after "ensure".

6.2.2.5.6.3.1 (i) Insert "and qualification procedures" after " training programmes".

~~6.2.2.5.4.1 Replace "encompass" with "meet".~~

~~6.2.2.5.4.2 Replace "written approval" with "certificate" in the last sentence.~~

~~6.2.2.5.4.6 Replace "6.2.2.5.4.2" with "6.2.2.5.4.3".~~

~~6.2.2.5.4.9 Replace "certification" with "approval" in the last paragraph.~~

6.2.2.6.5.7 Insert the following text as new sub-section 6.2.2.6.5.7

"6.2.2.6.5.7 Approval system for periodic inspection and test of pressure receptacles

6.2.2.6.5.7.1 *Definition*

For the purposes of this section:

Approval system means a system for competent authority approval of a body performing periodic inspection and test of pressure receptacles (hereinafter referred to as "periodic inspection and test body"), including approval of that body's quality system.

6.2.2.6.5.7.2 *General requirements*

Competent authority

6.2.2.6.5.7.2.1 The competent authority shall establish an approval system for the purpose of ensuring that the periodic inspection and test of pressure receptacles conform to the requirements of ~~these Regulations~~RID/ADR. In instances where the competent authority that approves a body performing periodic inspection and test of a pressure receptacle is not the competent authority of the country approving the manufacture of the pressure receptacle, the marks of the approval country of periodic inspection and test shall be indicated in the pressure receptacle marking (see 6.2.2.7.5.8).

The competent authority of the country of approval for the periodic inspection and test shall supply, upon request, evidence demonstrating compliance to this approval system including the records of the periodic inspection and test to its counterpart in a country of use.

The competent authority of the country of approval may terminate the approval certificate referred to in 6.2.2.6.5.7.4.1, upon evidence demonstrating non-compliance with the approval system.

6.2.2.6.5.7.2.2 The competent authority may delegate its functions in this approval system, in whole or in part.

6.2.2.6.5.7.2.3 The competent authority shall ensure that a current list of approved periodic inspection and test bodies and their identity marks is available.

Periodic inspection and test body

6.2.~~2-65.7~~.2.4 The periodic inspection and test body shall be approved by the competent authority and shall:

- (a) have a staff with an ~~organisational~~organizational structure, capable, trained, competent, and skilled, to satisfactorily perform its technical functions;
- (b) have access to suitable and adequate facilities and equipment;
- (c) operate in an impartial manner and be free from any influence which could prevent it from doing so;
- (d) ensure commercial confidentiality;
- (e) maintain clear demarcation between actual periodic inspection and test body functions and unrelated functions;
- (f) operate a documented quality system accordance with 6.2.~~2-65.7~~.3;
- (g) apply for approval in accordance with 6.2.~~2-65.7~~.4;
- (h) ensure that the periodic inspections and tests are performed in accordance with 6.2.~~2-65.7~~.5; and
- (i) maintain an effective and appropriate report and record system in accordance with 6.2.~~2-65.7~~.6.

6.2.~~2-65.7~~.3 *Quality system and audit of the periodic inspection and test body*

6.2.~~2-65.7~~.3.1 Quality system

The quality system shall contain all the elements, requirements, and provisions adopted by the periodic inspection and test body. It shall be documented in a systematic and orderly manner in the form of written policies, procedures, and instructions.

The quality system shall include:

- (a) a description of the ~~organisational~~organizational structure and responsibilities;
- (b) the relevant inspection and test, quality control, quality assurance, and process operation instructions that will be used;
- (c) quality records, such as inspection reports, test data, calibration data and certificates;
- (d) management reviews to ensure the effective operation of the quality system arising from the audits performed in accordance with 6.2.~~2-65.7~~.3.2;
- (e) a process for control of documents and their revision;
- (f) a means for control of non-conforming pressure receptacles; and

- (g) training programmes and qualification procedures for relevant personnel.

6.2.2-65.7.3.2 Audit

The periodic inspection and test body and its quality system shall be audited in order to determine whether it meets the requirements of [RID/ADR](#)~~these Regulations~~ to the satisfaction of the competent authority.

An audit shall be conducted as part of the initial approval process (see 6.2.2-65.7.4.3). An audit may be required as part of the process to modify an approval (see 6.2.2-65.7.4.6).

Periodic audits shall be conducted, to the satisfaction of the competent authority, to ensure that the periodic inspection and test body continues to meet the requirements of ~~these Regulations~~[RID/ADR](#).

The periodic inspection and test body shall be notified of the results of any audit. The notification shall contain the conclusions of the audit and any corrective actions required.

6.2.2-65.7.3.3 Maintenance of the quality system

The periodic inspection and test body shall maintain the quality system as approved in order that it remains adequate and efficient.

The periodic inspection and test body shall notify the competent authority that approved the quality system, of any intended changes, in accordance with the process for modification of an approval in 6.2.2-65.7.4.6.

6.2.2-65.7.4 Approval process for periodic inspection and test bodies

Initial approval

6.2.2-65.7.4.1 A body desiring to perform periodic inspection and test of pressure receptacles in accordance with a pressure receptacle standard and ~~these Regulations~~[RID/ADR](#) shall apply for, obtain, and retain an Approval Certificate issued by the competent authority.

This written approval shall, on request, be submitted to the competent authority of a country of use.

6.2.2-65.7.4.2 An application shall be made for each periodic inspection and test body and shall include:

- (a) the name and address of the periodic inspection and test body and, if the application is submitted by an ~~authorised~~[authorized](#) representative, its name and address;
- (b) the address of each facility performing periodic inspection and test;
- (c) the name and title of the person(s) responsible for the quality system;
- (d) the designation of the pressure receptacles, the periodic inspection and test methods, and the relevant pressure receptacle standards met by the quality system;

- (e) documentation on each facility, the equipment, and the quality system as specified under 6.2.2-65.7.3.1;
- (f) the qualifications and training records of the periodic inspection and test personnel; and
- (g) details of any refusal of approval of a similar application by any other competent authority.

6.2.2-65.7.4.3 The competent authority shall:

- (a) examine the documentation to verify that the procedures are in accordance with the requirements of the relevant pressure receptacle standards and ~~these Regulations~~RID/ADR; and
- (b) conduct an audit in accordance with 6.2.2-65.7.3.2 to verify that the inspections and tests are carried out as required by the relevant pressure receptacle standards and these Regulations, to the satisfaction of the competent authority.

6.2.2-65.7.4.4 After the audit has been carried out with satisfactory results and all applicable requirements of 6.2.2-65.7.4 have been satisfied, an approval certificate shall be issued. It shall include the name of the periodic inspection and test body, the registered mark, the address of each facility, and the necessary data for identification of its approved activities (e.g. designation of pressure receptacles, periodic inspection and test method and pressure receptacle standards).

6.2.2-65.7.4.5 If the periodic inspection and test body is denied approval, the competent authority shall provide written detailed reasons for such denial.

Modifications to periodic inspection and test body approvals

6.2.2-65.7.4.6 Following approval, the periodic inspection and test body shall notify the issuing competent authority of any modifications to the information submitted under 6.2.2-65.7.4.2 relating to the initial approval. The modifications shall be evaluated in order to determine whether the requirements of the relevant pressure receptacle standards and ~~these Regulations~~RID/ADR will be satisfied. An audit in accordance with 6.2.2-65.7.3.2 may be required. The competent authority shall accept or reject these modifications in writing, and an amended approval certificate shall be issued as necessary.

6.2.2-65.7.4.7 Upon request, the competent authority shall communicate to any other competent authority, information concerning initial approvals, modifications of approvals, and withdrawn approvals.

6.2.2-65.7.5 *Periodic inspection and test and certification*

The application of the periodic inspection and test marking to a pressure receptacle shall be considered a declaration that the pressure receptacle complies with the applicable pressure receptacle standards and the requirements of ~~these Regulations~~RID/ADR. The periodic inspection and test body shall affix the periodic inspection and test marking, including its registered mark, to each approved pressure receptacle (see 6.2.2-75.8.7).

A record certifying that a pressure receptacle has passed the periodic inspection and test shall be issued by the periodic inspection and test body, before the pressure receptacle is filled.

6.2.2-65.7.6 *Records*

The periodic inspection and test body shall retain records of pressure receptacle periodic inspection and tests (both passed and failed) including the location of the test facility, for not less than 15 years.

The owner of the pressure receptacle shall retain an identical record until the next periodic inspection and test unless the pressure receptacle is permanently removed from service."

Renumber existing 6.2.2-65.7 and 6.2.2-75.8 as 6.2.2-75.8 and 6.2.2-85.9 respectively.

- 6.2.2-75.8 [\(former 6.2.5.7\)](#) Amend the title to read: "Marking of refillable UN pressure receptacles". Amend the first sentence to read as follows: "Refillable UN pressure receptacles shall be marked clearly and legibly with certification, operational and manufacturing marks.". In the third sentence, insert "or corrosion resistant plate welded on the outer jacket of a closed cryogenic receptacle" after "welded collar". Replace ""UN" mark" with "UN packaging symbol" (twice).

Consequential amendment in 6.2.1.7:

Amend the first sentence to read as follows: "Refillable pressure receptacles shall be marked clearly and legibly with certification, operational and manufacturing marks."
In the third sentence, insert "or corrosion resistant plate welded on the outer jacket of a closed cryogenic receptacle" after "welded collar".

- 6.2.2-75.8.1(a) [\(former 6.2.5.7.1 \(a\)\)](#) Delete "certified".

- 6.2.2-75.8.2 [\(former 6.2.5.7.2\)](#) In (g), amend the beginning of the first sentence to read: "the mass of the empty pressure receptacle...". In the third sentence, delete "empty" before "mass". In (h), add at the end: "or for closed cryogenic receptacles;" In (i), In the first sentence, delete "intended" and "the transport of". Add the following sentence at the end: "In the case of closed cryogenic receptacles, the maximum [allowable] working pressure preceded by the letters "M[A]WP";" In (j), amend the beginning of the sentence to read: "In the case of pressure receptacles for liquefied gases and refrigerated liquefied gases, the water..." and replace "digits" with "figures", in the first sentence. In (k) insert "pressure receptacles for" before "UN 1001" and replace "material" with "mass" after "porous". In (l) insert "pressure receptacles for" before "UN 3374" and replace "material" with "mass" after "porous".

Consequential amendment in 6.2.1.7.2

In (f), amend the beginning of the first sentence to read: "the mass of the empty pressure receptacle...". In the third sentence, delete "empty" before "mass".

In (g), add at the end: "or for closed cryogenic receptacles;"

In (h), In the first sentence, delete "intended" and "the transport of". Add the following sentence at the end: "In the case of closed cryogenic receptacles, the maximum [allowable] working pressure preceded by the letters "M[A]WP";"

In (i), amend the beginning of the sentence to read: "In the case of pressure receptacles for liquefied gases and refrigerated liquefied gases, the water..." and replace "digits" with "figures", in the first sentence.

In (j) insert "pressure receptacles for" before "UN 1001" and replace "material" with "mass" after "porous".

In (k) insert "pressure receptacles for" before "UN 3374" and replace "material" with "mass" after "porous".

6.2.2-75.8.3 (former 6.2.5.7.3) In (m), add the following sentence at the end: "This mark is not required for closed cryogenic receptacles;".

Consequential amendment in 6.2.1.7.3 (l):

Add "and for closed cryogenic receptacles" at the end.

6.2.2-75.8.4 (former 6.2.5.7.4) In the first sentence, delete "as shown in the example below:".

In the first indent, replace "6.2.2-65.7.3" with "6.2.2-75.8.3".

In the second indent, amend the beginning to read: "The operational marks in 6.2.2-75.8.2 shall be the middle grouping and the test pressure (f) shall be immediately ...".

Consequential amendment in 6.2.1.7.4: amend the beginning of the second indent to read: "The operational marks in 6.2.1.7.2 shall be the middle grouping and the test pressure (e) shall be immediately ...".

In the third indent, replace "6.2.2-65.7.1" with "6.2.2-75.8.1".

Add the following sentence immediately before the diagram: "The following is an example of the markings applied to a cylinder.".

6.2.2-75.8.5 Insert the following new second sentence: "In the case of closed cryogenic receptacles, such marks may be on a separate plate attached to the outer jacket.".

Consequential amendment in 6.2.1.7.5: "In the case of closed cryogenic receptacles, such marks may be on a separate plate attached to the outer jacket."

6.2.2-75.8.6 Replace current text with the following:

"In addition to the preceding marks, each refillable pressure receptacle that meets the periodic inspection and test requirements of 6.2.2-45.5 shall be marked indicating:

- (a) The character(s) identifying the country authorizing the body performing the periodic inspection and test. This marking is not required if this body is approved by the competent authority of the country approving manufacture;
- (b) The registered mark of the body ~~authorised~~ authorized by the competent authority for performing periodic inspection and test;
- (c) The date of the periodic inspection and test, the year (two digits) followed by the month (two digits) separated by a slash (i.e. "/"). Four digits may be used to indicate the year.

The above marks shall appear consecutively in the sequence given.".

Consequential amendment for 6.2.1.7.6: Replace current text with the following:

"In addition to the preceding marks, each refillable pressure receptacle that meets the periodic inspection and test requirements of 6.2.1.6 shall be marked indicating:

-
- (a) The character(s) identifying the country authorizing the body performing the periodic inspection and test. This marking is not required if this body is approved by the competent authority of the country approving manufacture;
 - (b) The registered mark of the body authorized by the competent authority for performing periodic inspection and test;

(c) The date of the periodic inspection and test, the year (two digits) followed by the month (two digits) separated by a slash (i.e. "/"). Four digits may be used to indicate the year.

The above marks shall appear consecutively in the sequence given."

6.2.2.85.9 (former 6.2.5.8) Wherever it appears throughout this subsection, replace "UN-non refillable" with "non-refillable UN". Replace "UN" mark with "UN packaging symbol" [see 6.2.5.8].

6.2.5.9.1 (former 6.2.5.8.1) Replace "6.2.5.7.1 to 6.2.5.7.3" with "6.2.5.8.1 to 6.2.5.8.3".

6.2.2.85.9.2 Replace "6.2.5.7.4" with 6.2.5.8.4". In the NOTE, delete "(see 5.2.2.2.1.2)".

Consequential amendment in 6.2.1.8.2: Replace "6.2.5.8.4" with 6.2.5.8.4". In the NOTE, delete "(see 5.2.2.2.1.2)".

~~6.2.3 In the title, delete "certified".~~

Chapter 6.3

6.3.1.2 In the example, replace:

"4G/CLASS 6.2/92" with "4G/CLASS 6.2/01"

Chapter 6.4

Replace "Industrial package Type 1 (Type IP-1)", "Industrial package Type 2 (Type IP-2)" and "Industrial package Type 3 (Type IP-3)" with "Type IP-1 package", "Type IP-2 package" and "Type IP-3 package" respectively, all throughout this chapter.

~~6.4.3.3 Amend to read as follows:~~

~~"6.4.3.3 Packages containing radioactive material, to be transported by air, shall be capable of withstanding, without leakage, an internal pressure which produces a pressure differential of not less than maximum normal operating pressure plus 95 kPa."~~

6.4.6.1 Add the following new first sentence: "Packages designed to contain uranium hexafluoride shall meet the requirements prescribed elsewhere in ~~these Regulations~~RID/ADR which pertain to the radioactive and fissile properties of the material."

Amend the beginning of the second sentence to read as follows: "Except as allowed in 6.4.6.4, uranium hexafluoride in quantities of 0.1 kg or more shall also be packaged..."

Delete the current last sentence ("The package shall also meet ... fissile properties of the material.").

6.4.6.2 In (b), insert "free drop" before "test" and in (c), insert "thermal" before "test".

6.4.6.4 Amend (a) to read as follows:

"(a) The packages are designed to international or national standards other than ISO 7195:1993 provided an equivalent level of safety is maintained;"

In (b), insert "of" after "test pressure".

Add the following sentence after the subparagraphs (a) to (c): "In all other respects the requirements specified in 6.4.6.1 to 6.4.6.3 shall be satisfied."

6.4.7.16 Replace "6.4.7.14" with "6.4.7.14 (a)".

6.4.8.5 Replace the existing table with the following one:

Case	Form and location of surface	Insolation for 12 hours per day (W/m ²)
1	Flat surfaces transported horizontally-downward facing	0
2	Flat surfaces transported horizontally-upward facing	800
3	Surfaces transported vertically	200 ^a
4	Other downward facing (not horizontal) surfaces	200 ^a
5	All other surfaces	400 ^a

Note "a" under the table remains unchanged.

6.4.11.1 (b)(i) Amend to read as follows: "of 6.4.7.2 for packages containing fissile material;"

6.4.11.2 (a) Amend the sentence after subparagraphs (i) to (iii) to read as follows: "Neither beryllium nor deuterium in hydrogenous material enriched in deuterium shall be present in quantities exceeding 1% of the applicable consignment mass limits provided in Table 6.4.11.2".

6.4.11.5 Replace "packaging" with "package".

~~6.4.11.10 Amend (a) as follows: "...conditions consistent with the Type C package tests specified in 6.4.20.1...".~~

~~In (b), amend the beginning to read: "In the assessment of 6.4.11.9 allowance..."; insert "Type C package" before "tests specified" and "the water in leakage test of" before "6.4.19.3".~~

6.4.14 Replace "6.4.17.2, 6.4.20.2, and 6.4.20.4" with "6.4.17.2 and 6.4.20.2".

6.4.17.2 (b) In the last but one sentence, replace "edges" with "edge".

6.4.20.2 (a) Amend the end of the last but one sentence to read: "...at the top with its edge rounded off to a radius of not more than 6 mm".

6.4.20.4 Amend the end of the last sentence to read: "... as defined in 6.4.14, except that the target surface may be at any orientation as long as the surface is normal to the specimen path."

Chapter 6.5

6.5.2.1.1 Assign paragraph number "6.5.2.1.2" to the list of examples under the heading "Examples of markings for various types of IBC in accordance with (a) to (h) above:" and in the examples, replace:

"11A/Y/02 89"	with	"11A/Y/02 99"
"13H3/Z/03 89"	with	"13H3/Z/03 01"
"31H1/Y/04 89"	with	"31H1/Y/04 99"
"31HA1/Y/05 19"	with	"31HA1/Y/05 01"
"11C/X/01 93"	with	"11C/X/01 02"

Chapter 6.6

6.6.3.2 In the examples, replace:

"96/N/PQRS"	with	"01/N/PQRS"
"95/D/ABCD 987"	with	"02/D/ABCD 987"
"06 97/S/1999"	with	"06/01/S/1999"

Chapter 6.7

6.7.2 Insert "Class 1 and" before "Classes 3 to 9".

6.7.2.1 In the definition of "*Design pressure*", ~~delete "elevated temperature" in sub-paragraph b)i) and~~ replace "dynamic" with "static" in b)iii).

In the definition of "*Design temperature range*", insert "the other" before "substances" at the beginning of the second sentence.

In the definition of "portable tank" insert "Class 1 and" before "Classes 3 to 9" and delete the words "having a capacity of more than 450 litres" in the first sentence.

Insert the following definitions [in alphabetical order]:

Fine grain steel means steel which has a ferritic grain size of 6 or finer when determined in accordance with ASTM E 112-96 or as defined in EN 10028-3, Part 3.

Fusible element means a non-reclosable pressure relief device that is thermally actuated.

Offshore portable tank means a portable tank specially designed for repeated use for ~~transport-carriage~~ of dangerous goods to, from and between offshore facilities. An offshore portable tank is designed and constructed in accordance with the guidelines for the approval of containers handled in open seas specified by the International Maritime Organization in document MSC/Circ.860."

6.7.2.12.2 Amend the beginning of the first sentence to read as follows:

"The combined delivery capacity of the pressure relief system (taking into account the reduction of the flow when the portable tank is fitted with frangible-discs preceding spring-loaded pressure-relief devices or when the spring-loaded pressure-relief devices are provided with a device to prevent the passage of the flame), in condition of complete fire engulfment..."

6.7.2.13.1 (e) Replace "of the device" with "of the spring-loaded pressure relief devices, frangible discs or fusible elements".

6.7.2.13.2 Insert the words "spring-loaded" before "pressure-relief devices".

6.7.2.19.1, 6.7.3.15.1, 6.7.4.14.1 and

6.7.5.12.1 Replace the reference for the Canadian and German standards, respectively, with the following:

"National Standard of Canada, CAN/CGSB-43.147-2002, "Construction, Modification, Qualification, Maintenance, and Selection and Use of Means of Containment for the Handling, Offering for Transport or Transporting of Dangerous Goods by Rail", March 2002, published by the Canadian General Standards Board (CGSB).

6.7.3.1 In the definition of "*Design pressure*" replace "dynamic" with "static" in b) ii).

~~6.7.5.1 In the definition of "*Elements*" delete "restricted to".~~

6.7.5.2.1 Replace "loaded" with "filled" in the first sentence.

~~6.7.5.4.1 In the second sentence, delete "Other" and insert "for other gases" after "MEGCs" and "of" before "use".~~

~~6.7.5.5.1 Insert, "of the MEGC" after "fire engulfment" in the first sentence.~~

Chapter 6.811

Add a new chapter 6.8-11 as follows:

"CHAPTER 6.811 REQUIREMENTS FOR THE DESIGN, CONSTRUCTION, INSPECTION AND TESTING OF BULK CONTAINERS

6.811.1 Definitions

For the purposes of this section:

Closed bulk container means a totally closed bulk container having a rigid roof, sidewalls, end walls and floor (including hopper-type bottoms). The term includes bulk containers with an opening roof, side or end wall that can be closed during ~~transport~~carriage. Closed bulk containers may be equipped with openings to allow for the exchange of vapours and gases with air and which prevent under normal conditions of ~~carriage~~transport the release of solid contents as well as the penetration of rain and splash water.

Sheeted bulk container means an open top bulk container with rigid bottom (including hopper-type bottom), side and end walls and a non-rigid covering;

6.811.2 Application and general requirements

6.811.2.1 Bulk containers and their service and structural equipment shall be designed and constructed to withstand, without loss of contents, the internal pressure of the contents and the stresses of normal handling and ~~carriage~~transport.

6.811.2.2 Where a discharge valve is fitted, it shall be capable of being made secure in the closed position and the whole discharge system shall be suitably protected from damage. Valves having lever closures shall be able to be secured against unintended opening and the open or closed position shall be readily apparent.

6.811.2.3 *Code for designating types of bulk container*

The following table indicates the codes to be used for designating types of bulk containers:

Types of bulk containers	Code
Sheeted bulk container	BK1
Closed bulk container	BK2

6.811.2.4 In order to take account of progress in science and technology, the use of alternative arrangements which offer at least equivalent safety as provided by the requirements of this chapter may be considered by the competent authority.

6.811.3 Requirements for the design, construction, inspection and testing of freight containers [conforming to the CSC] used as bulk containers

6.811.3.1 *Design and construction requirements*

6.811.3.1.1 The general design and construction requirements of this sub-section are deemed to be met if the bulk container complies with the requirements of ISO 1496-4:1991 "Series 1 Freight containers- Specification and testing - Part 4: Non pressurized containers for dry bulk" and the container is siftproof.

6.811.3.1.2 Containers designed and tested in accordance with ISO 1496-1:1990 "Series 1 Freight containers- Specification and testing - Part 1: General cargo containers for general purposes" shall be equipped with operational equipment which is, including its connection to the container, designed to strengthen the end walls and to improve the longitudinal restraint as necessary to comply with the test requirements of ISO 1496-4:1991 as relevant.

6.811.3.1.3 Bulk containers shall be siftproof. Where a liner is used to make the container siftproof it shall be made of a suitable material. The strength of material used for, and the construction of, the liner shall be appropriate to the capacity of the container and its intended use. Joins and closures of the liner shall withstand pressures and impacts liable to occur under normal conditions of handling and transport. For ventilated bulk containers any liner shall not impair the operation of ventilating devices.

6.811.3.1.4 The operational equipment of bulk containers designed to be emptied by tilting shall be capable of withstanding the total filling mass in the tilted orientation.

6.811.3.1.5 Any movable roof or side or end wall or roof section shall be fitted with locking devices with securing devices designed to show the locked state to an observer at ground level.

6.811.3.2 *Service equipment*

6.811.3.2.1 Filling and discharge devices shall be so constructed and arranged as to be protected against the risk of being wrenched off or damaged during carriage~~transport~~ and handling. The filling and discharge devices shall be capable of being secured against unintended opening. The open and closed position and direction of closure shall be clearly indicated.

6.811.3.2.2 Seals of openings shall be so arranged as to avoid any damage by the operation, filling and emptying of the bulk container.

6.811.3.2.3 Where ventilation is required bulk containers shall be equipped with means of air exchange, either by natural convection, e.g. by openings, or active elements, e.g. fans. The ventilation shall be designed to prevent negative pressures in the container at all times. Ventilating elements of bulk containers for the transport of flammable substances or substances emitting flammable gases or vapours shall be designed so as not to be a source of ignition.

6.811.3.3 *Inspection and testing*

6.811.3.3.1 Containers used, maintained and qualified as bulk containers in accordance with the requirements of this [section] [Chapter] shall be tested and approved in accordance with the ~~Convention for Safe Containers (CSC), 1972, as amended.~~

6.811.3.3.2 Containers used and qualified as bulk containers shall be inspected periodically according to the CSC.

6.811.3.4 *Marking*

6.811.3.4.1 Containers used as bulk containers shall be marked with a Safety Approval Plate in accordance with the CSC.

6.811.4 **Requirements for the design, construction and approval of bulk containers other than ~~freight~~ containers [conforming to the CSC]**

6.811.4.1 Bulk containers covered in this section include skips, offshore bulk containers, bulk bins, swap bodies, trough shaped containers, roller containers~~],~~ and load compartments of vehicles~~].~~

6.811.4.2 These bulk containers shall be designed and constructed so as to be strong enough to withstand the shocks and loadings normally encountered during carriage ~~transport~~ including, as applicable, transhipment between modes of transport.

6.811.4.3 Vehicles shall comply with the requirements of, and be acceptable to, the competent authority responsible for land carriage ~~transport~~ of the materials to be carried ~~transported~~ in bulk.

6.811.4.4 These bulk containers shall be approved by the competent authority and the approval shall include the code for designating types of bulk containers in accordance with 6.811.2.3 and the requirements for inspection and testing as appropriate.

6.811.4.5 Where it is necessary to use a liner in order to retain the dangerous goods it shall meet the provisions of 6.811.3.1.3.

[6.811.4.6] [NOTE:] [When containers conforming to the provisions of this section are used for the carriage of solids in bulk,] The following statement shall be shown on the transport document.

"Bulk container BK(x) approved by the competent authority of". [see 5.4.1.1.17]
